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(54) **ULTRASONIC END EFFECTORS WITH INCREASED ACTIVE LENGTH**

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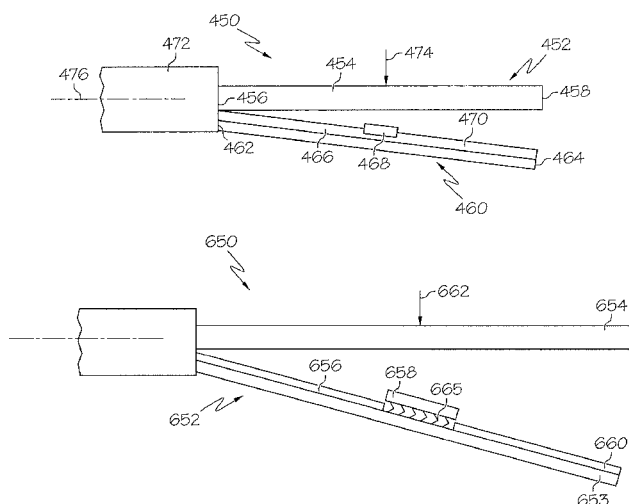
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(57) **ABSTRACT**

A surgical instrument includes an end effector having a proximal end segment, a distal end segment, and an insert segment. The proximal end segment and the distal end segment are composed of a first material. The insert segment is composed of a second material. The insert segment is located between the proximal end segment and the distal end segment along the longitudinal axis of the end effector. The insert segment functions to bridge or fill the nodal energy gap. A surgical instrument includes a transducer configured to produce vibrations along a longitudinal axis as a predetermined frequency. An ultrasonic blade extends along the longitudinal axis coupled to the transducer. An insert segment or a pad is positioned adjacent to the blade such that it engages the blade when the surgical instrument is in a closed position and generates heat filling the nodal energy gap.

15 Claims, 21 Drawing Sheets



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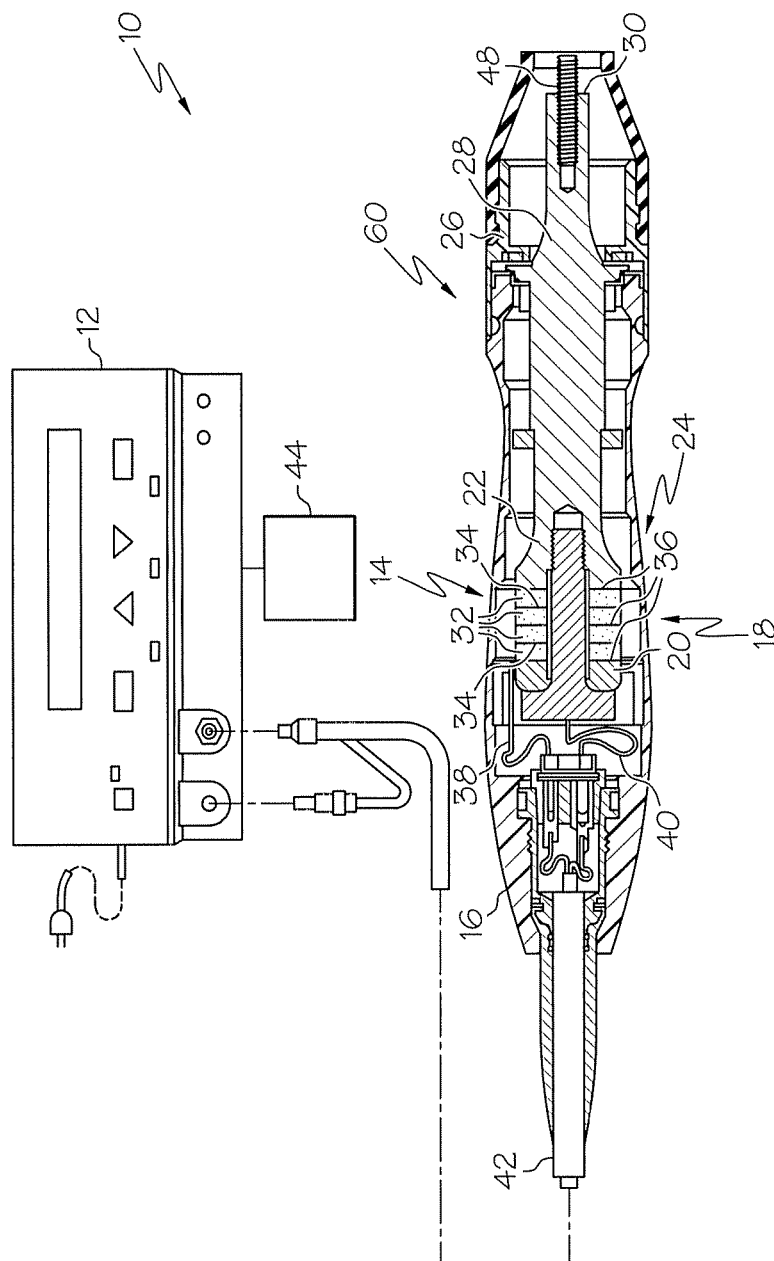
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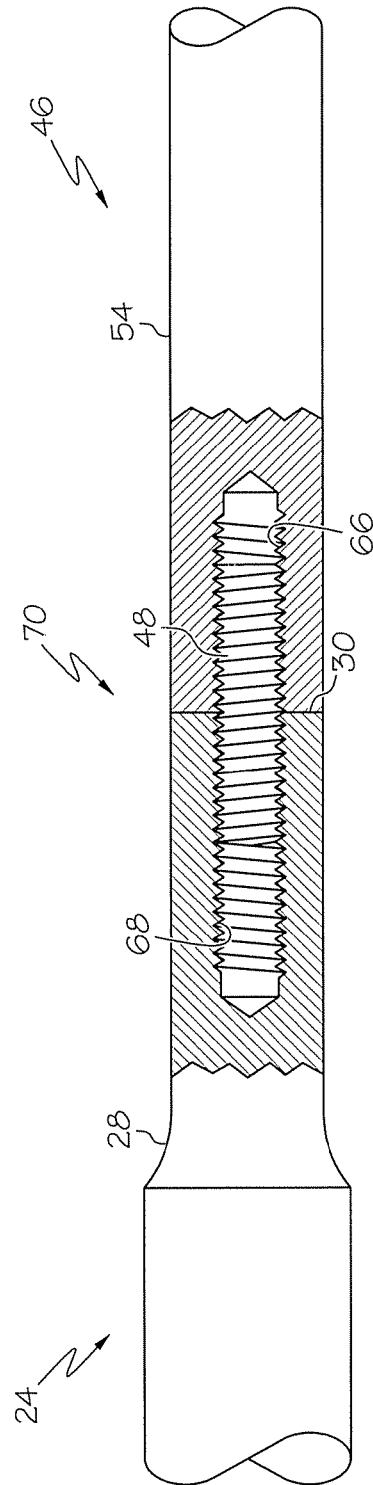


FIG. 2

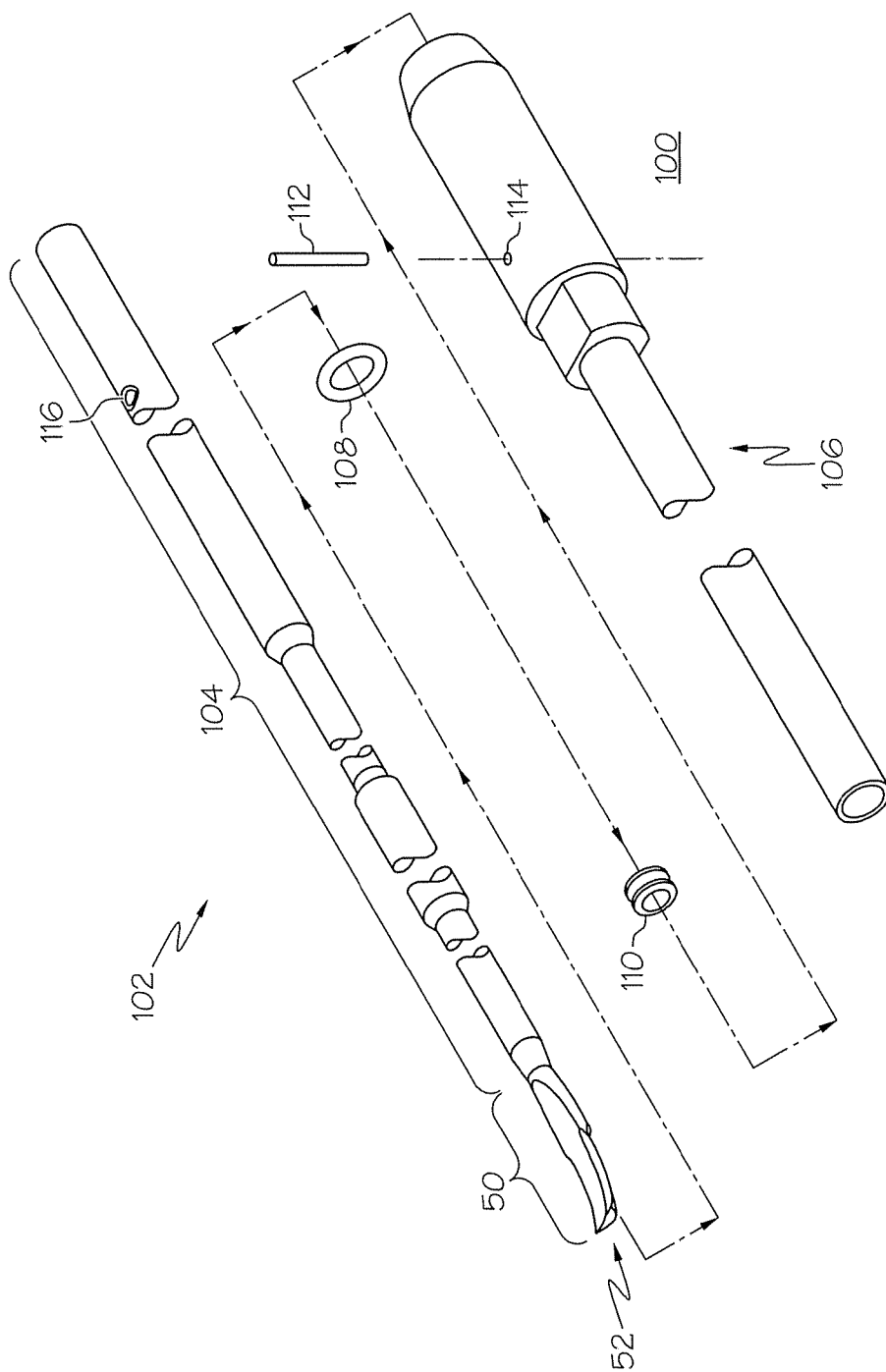


FIG. 3A

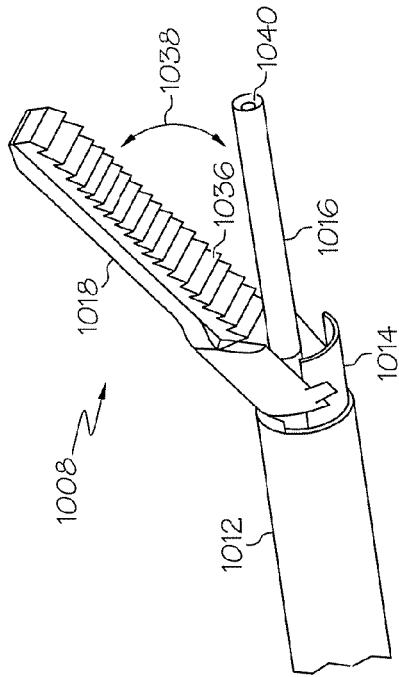


FIG. 3C

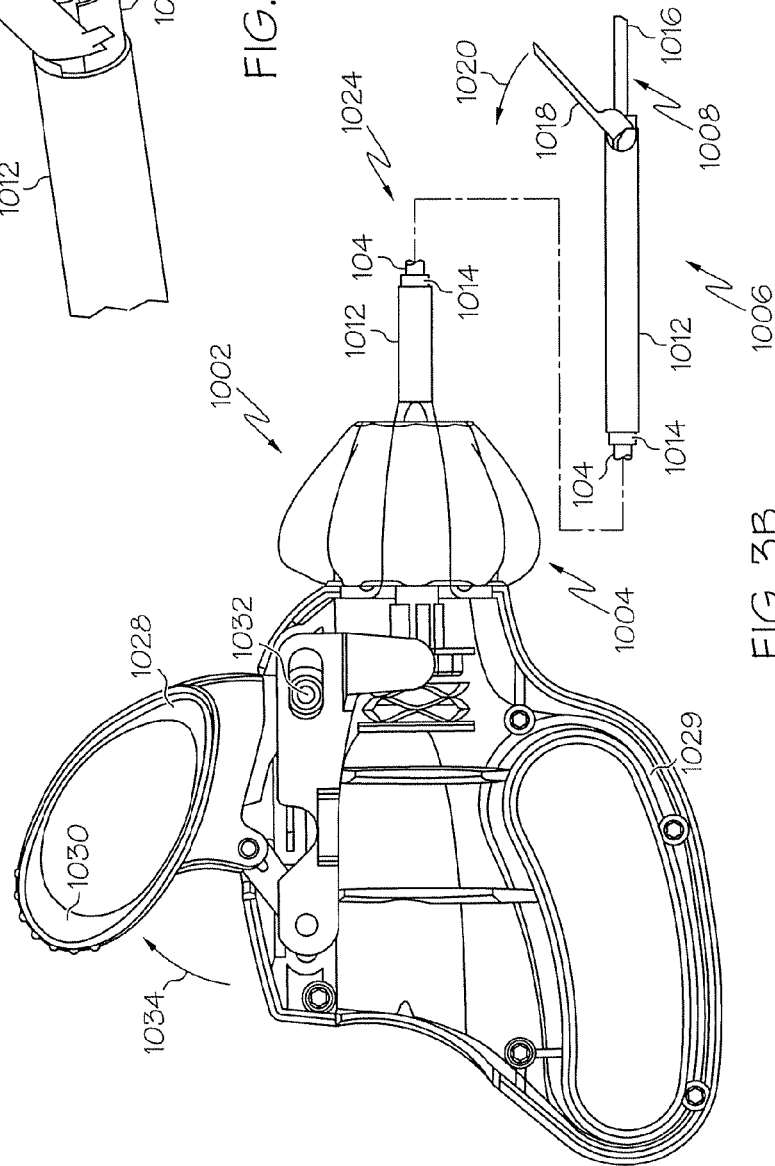


FIG. 3B

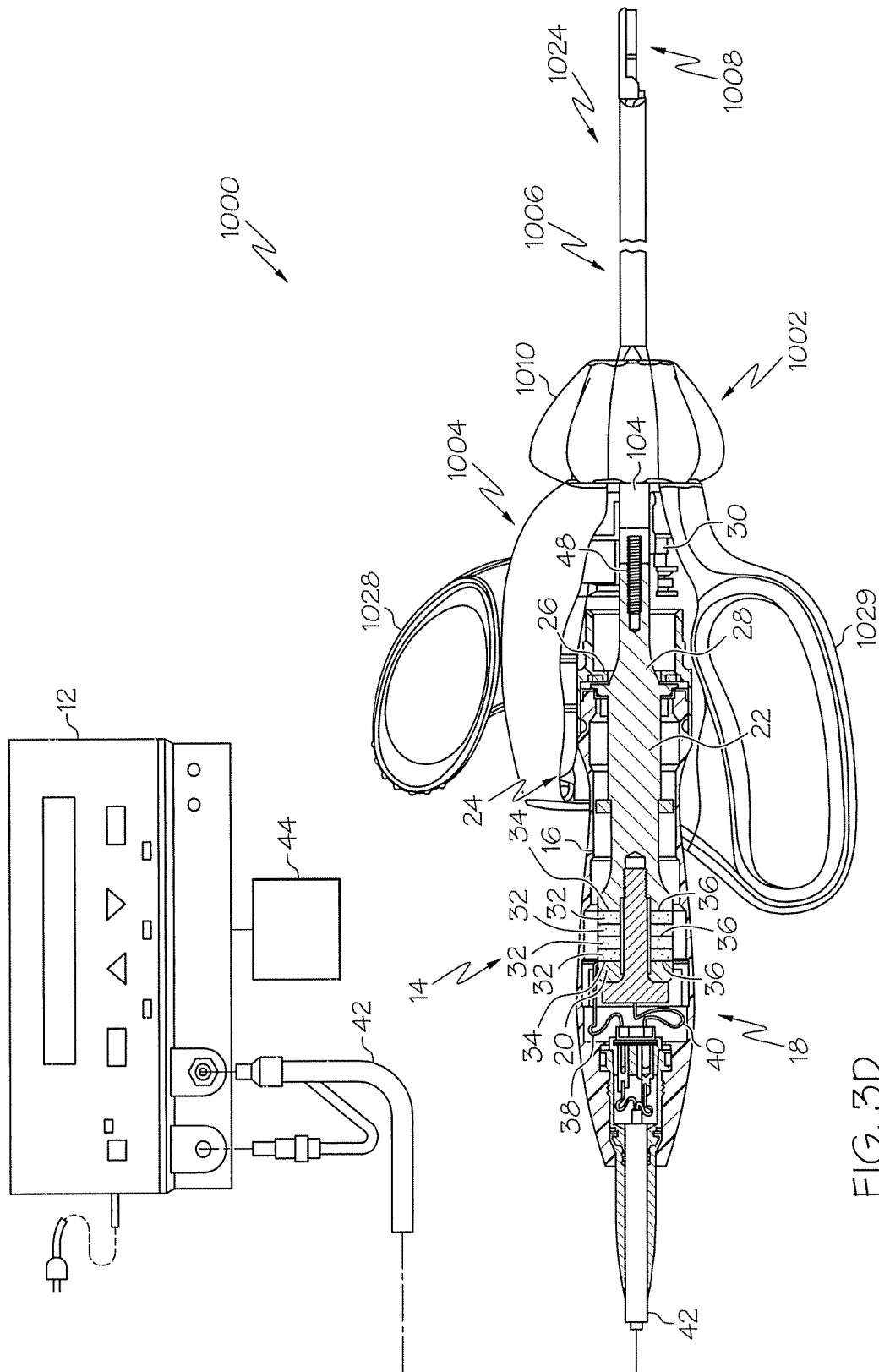
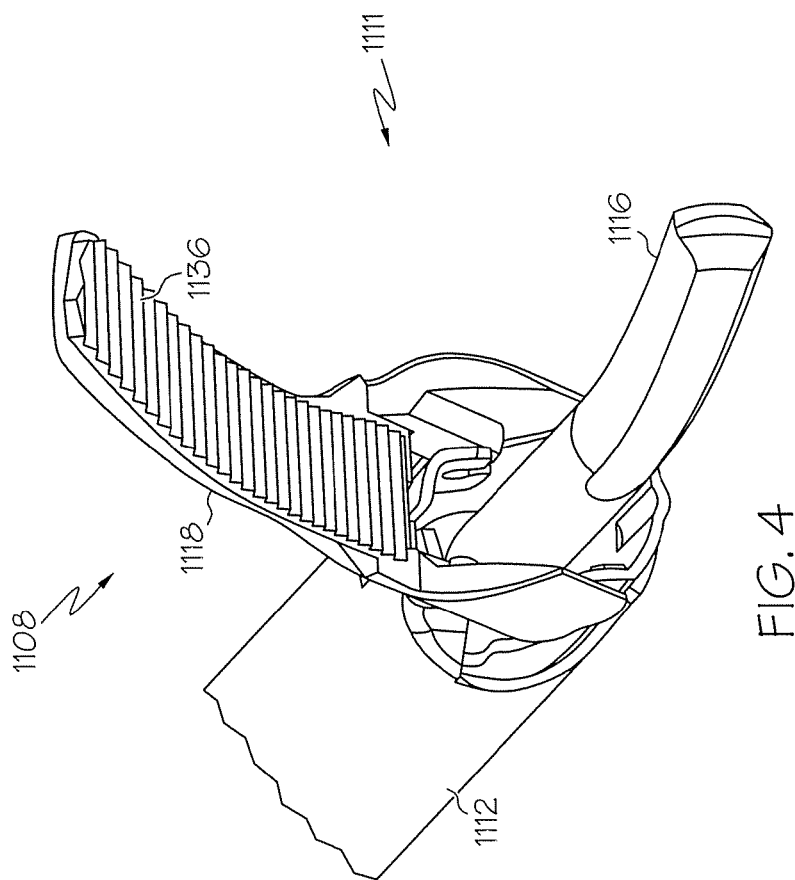


FIG. 3D



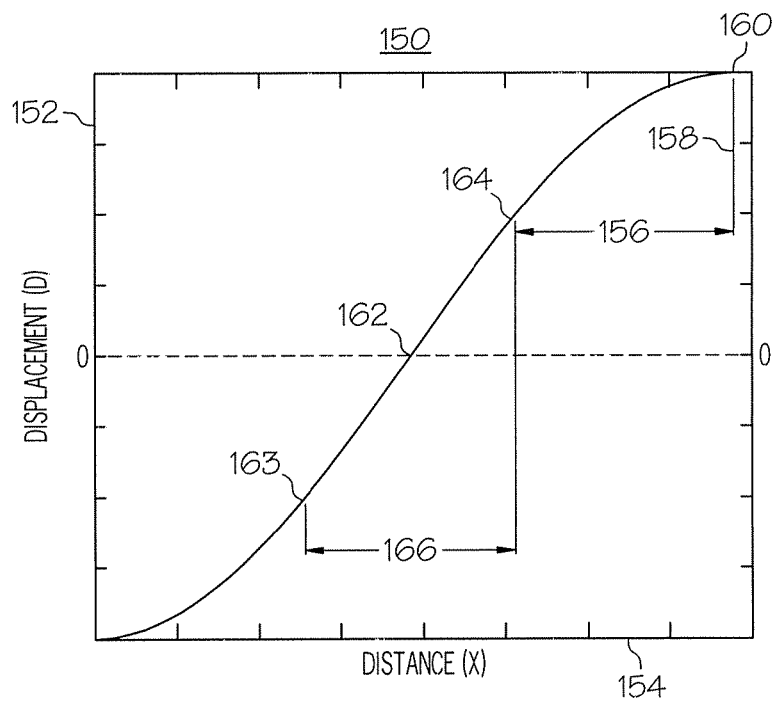


FIG. 5

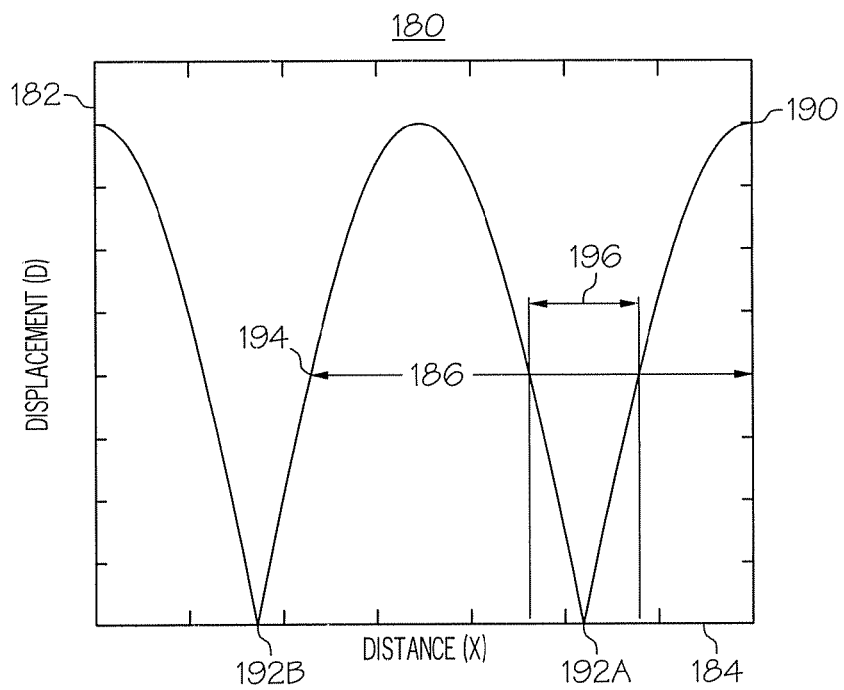


FIG. 6

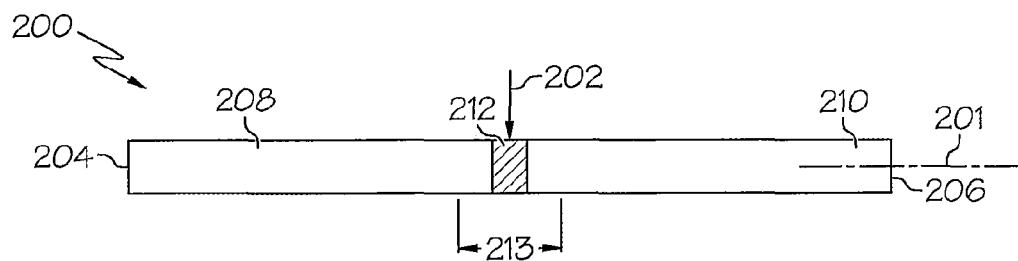


FIG. 7

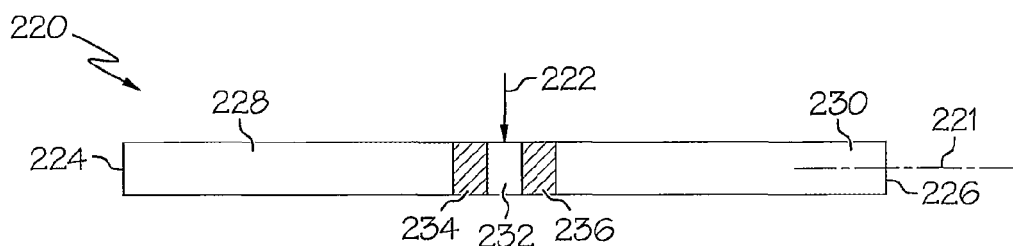


FIG. 8A

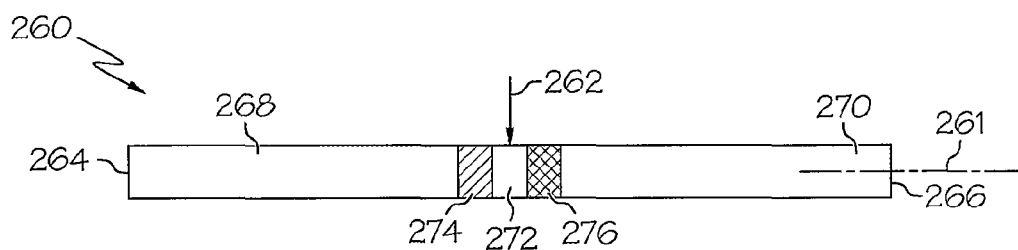


FIG. 8B

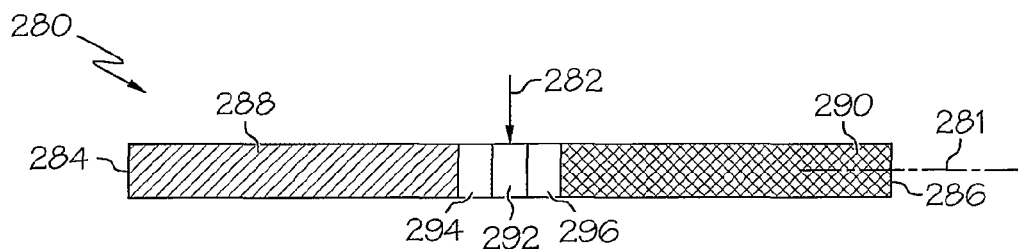


FIG. 8C

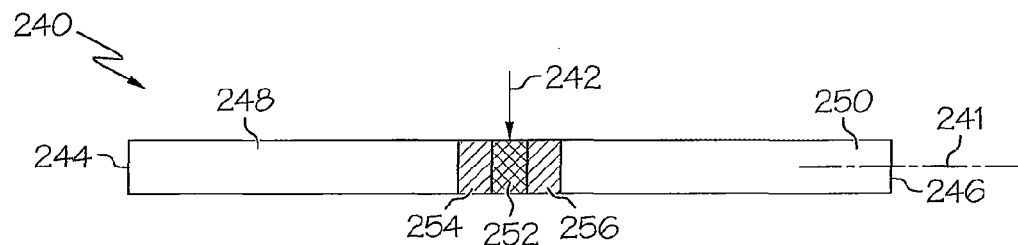


FIG. 9

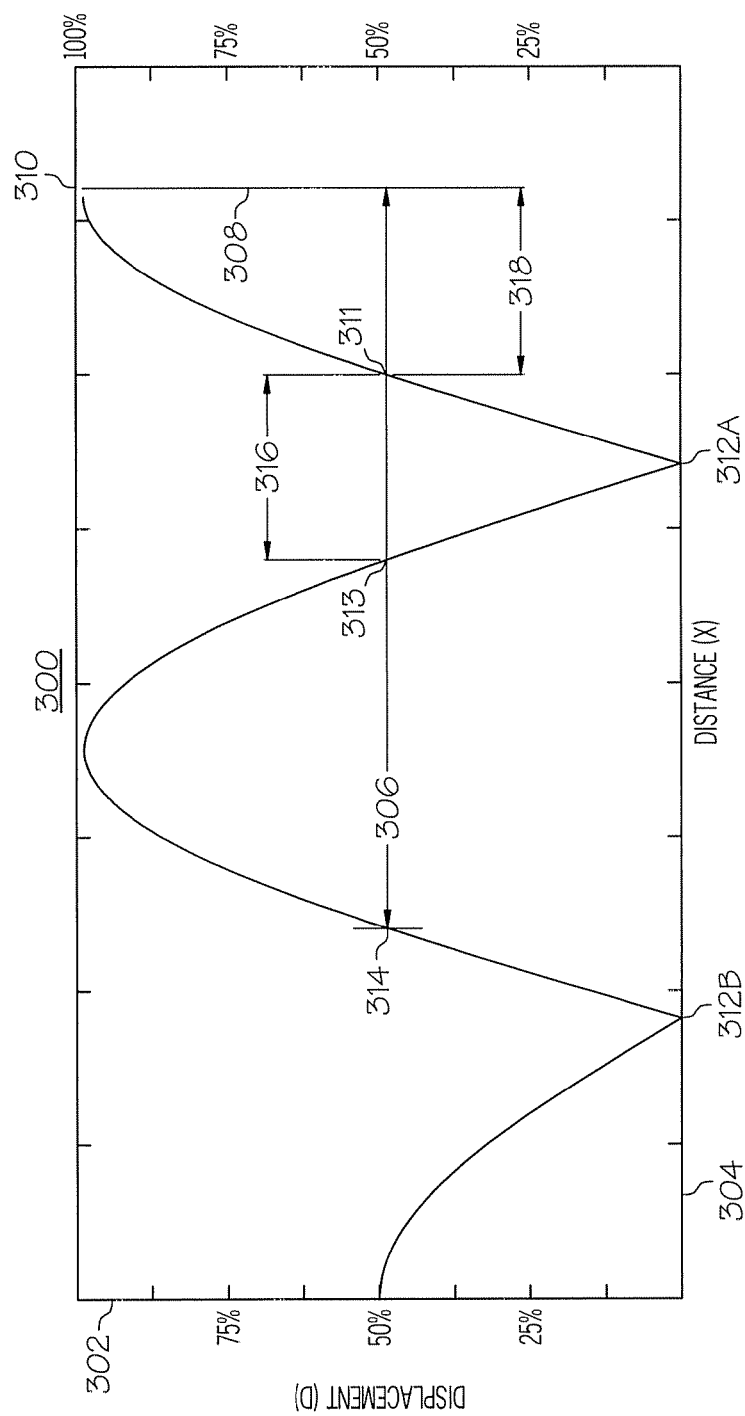


FIG. 10

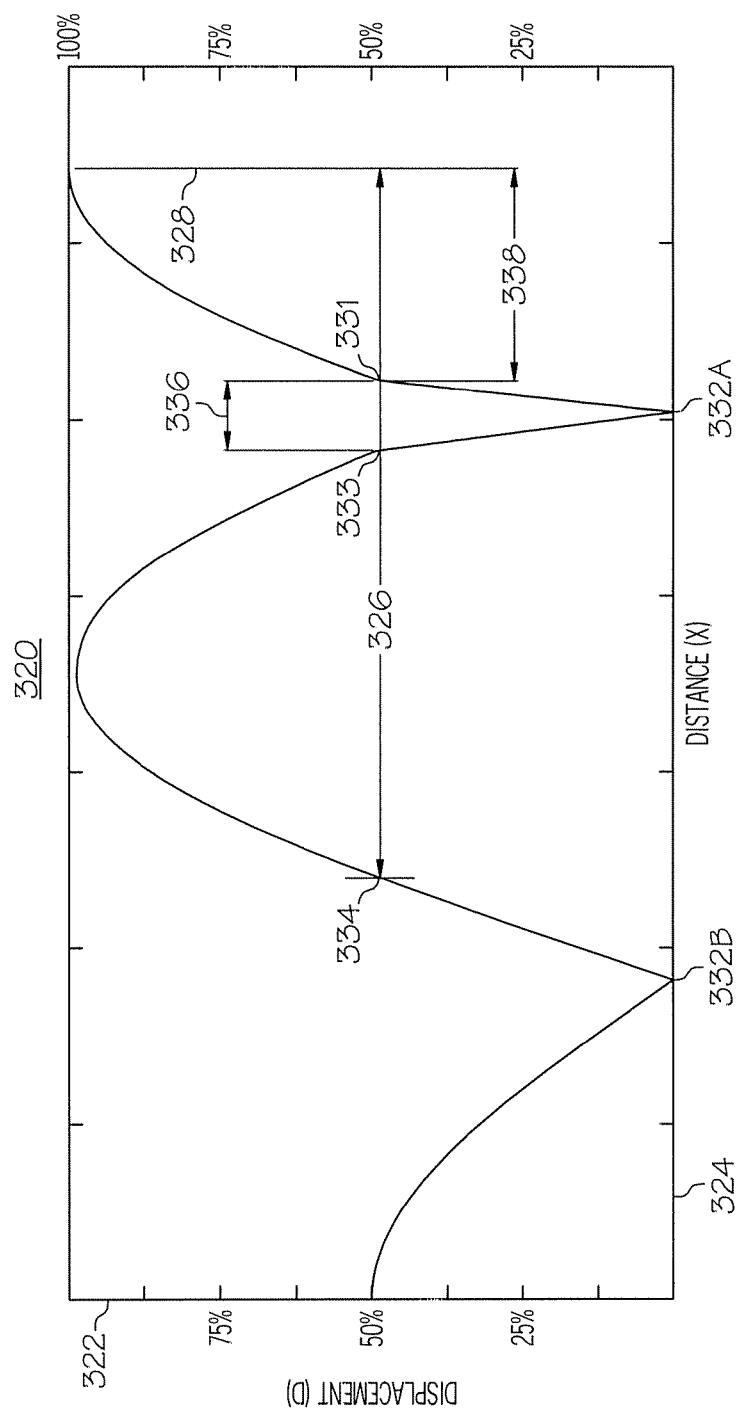


FIG. 11

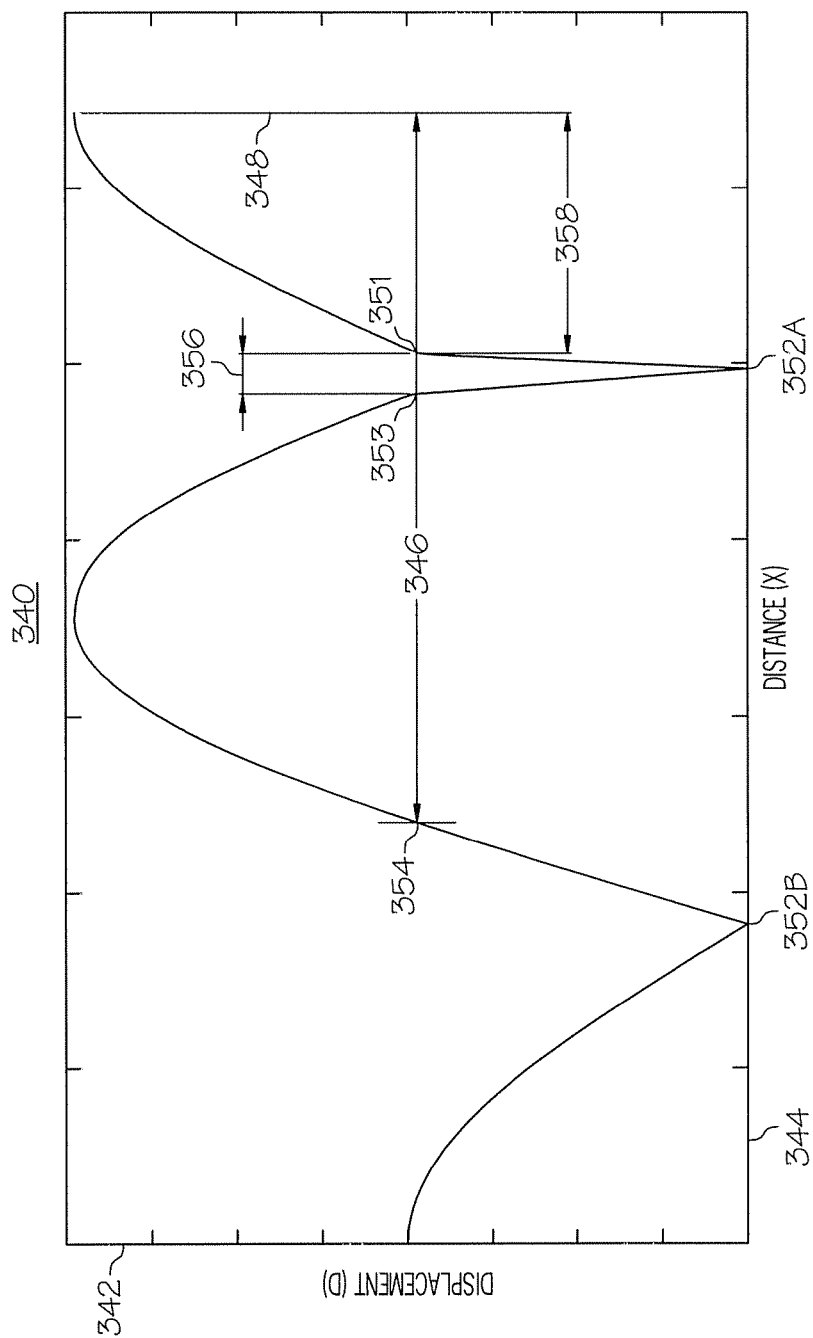
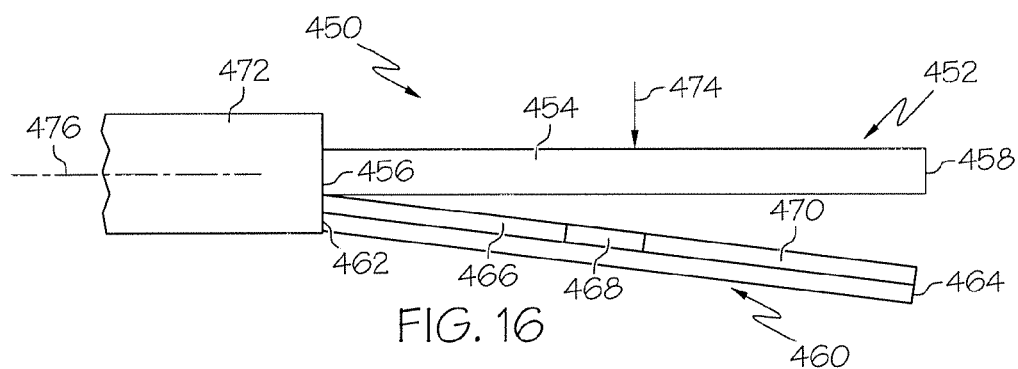
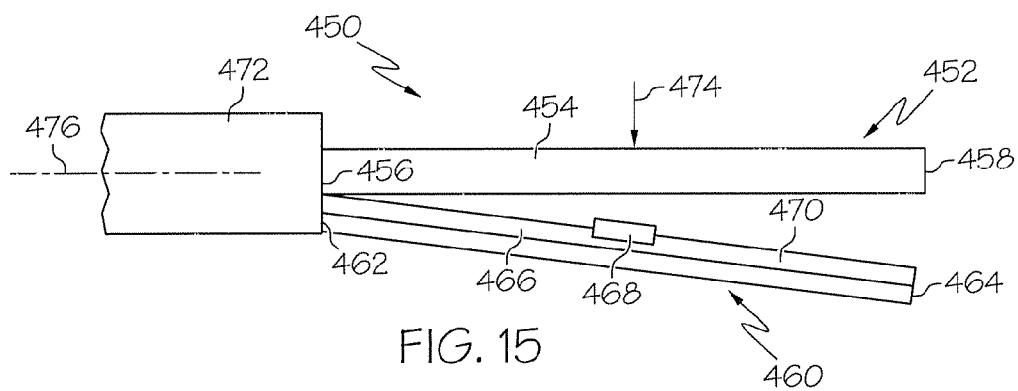
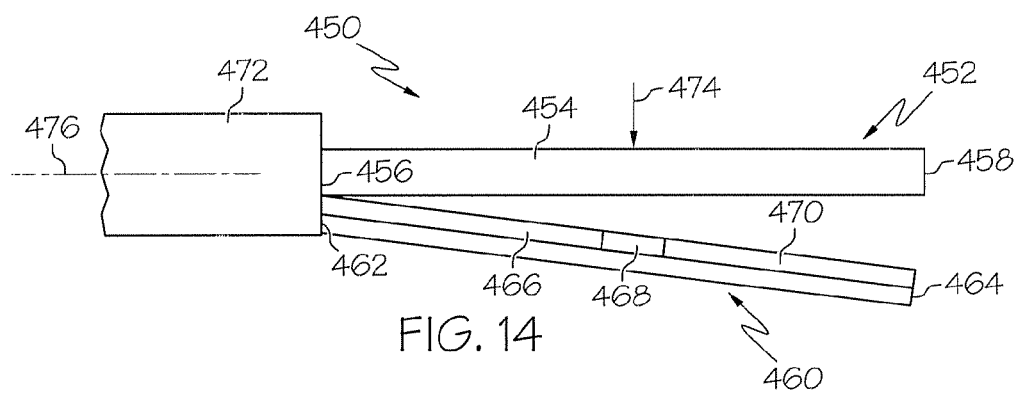
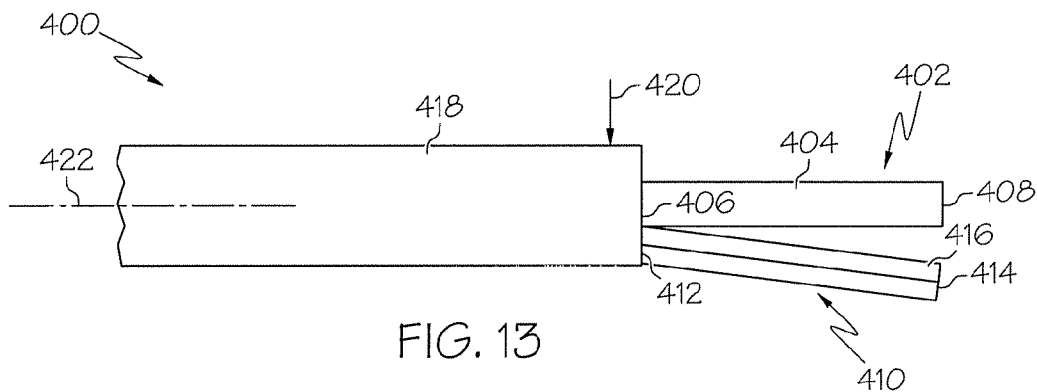
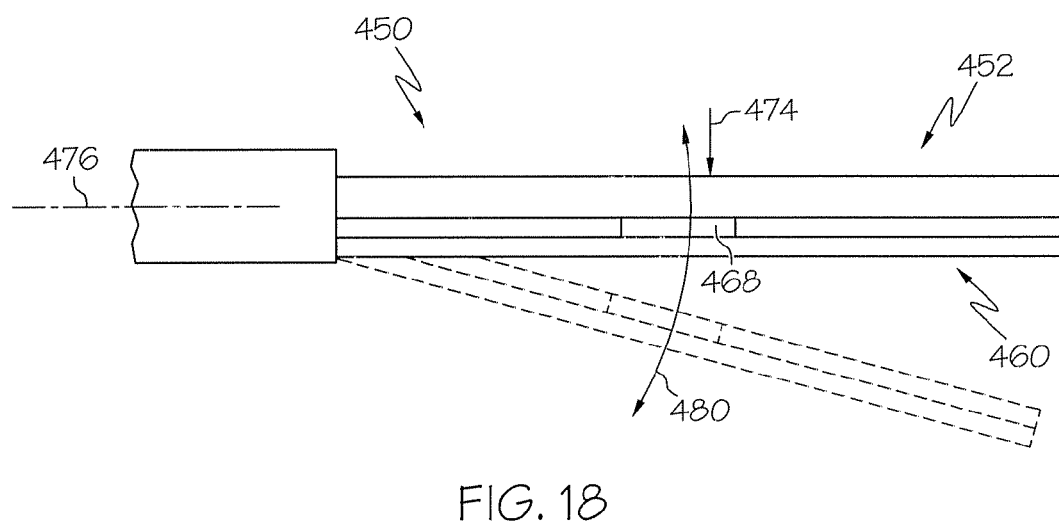
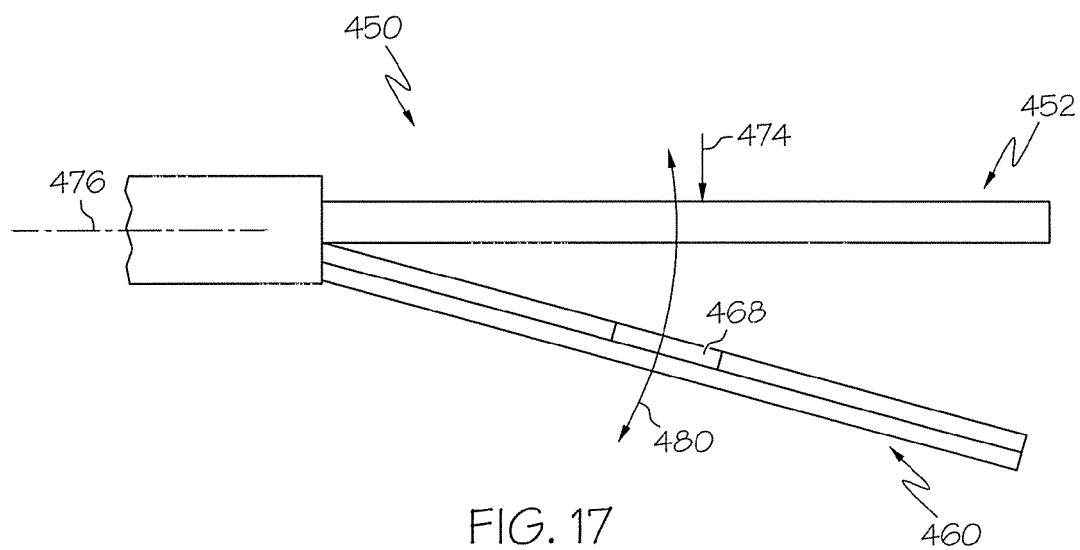


FIG. 12





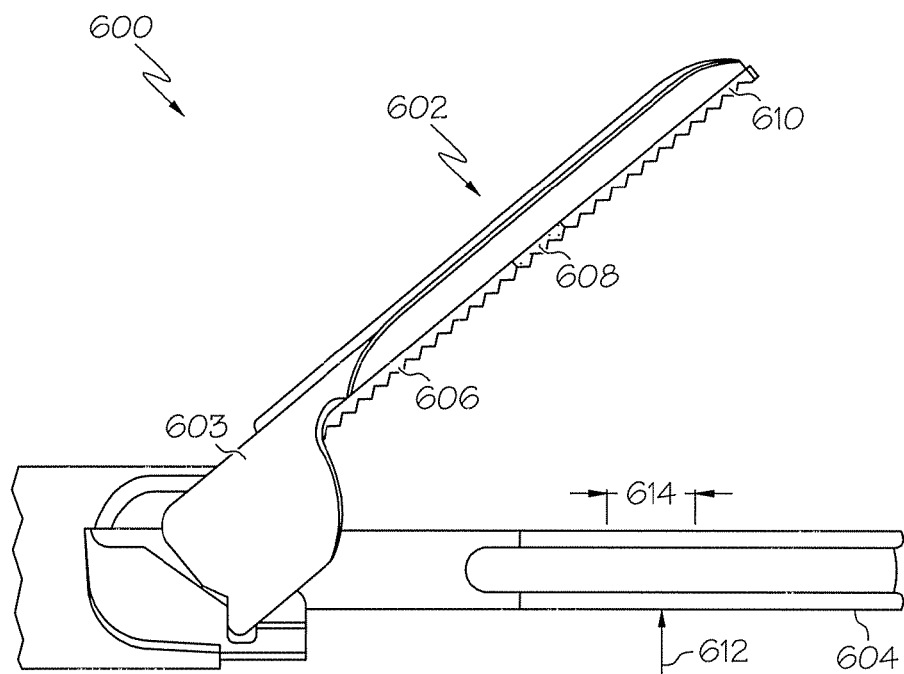
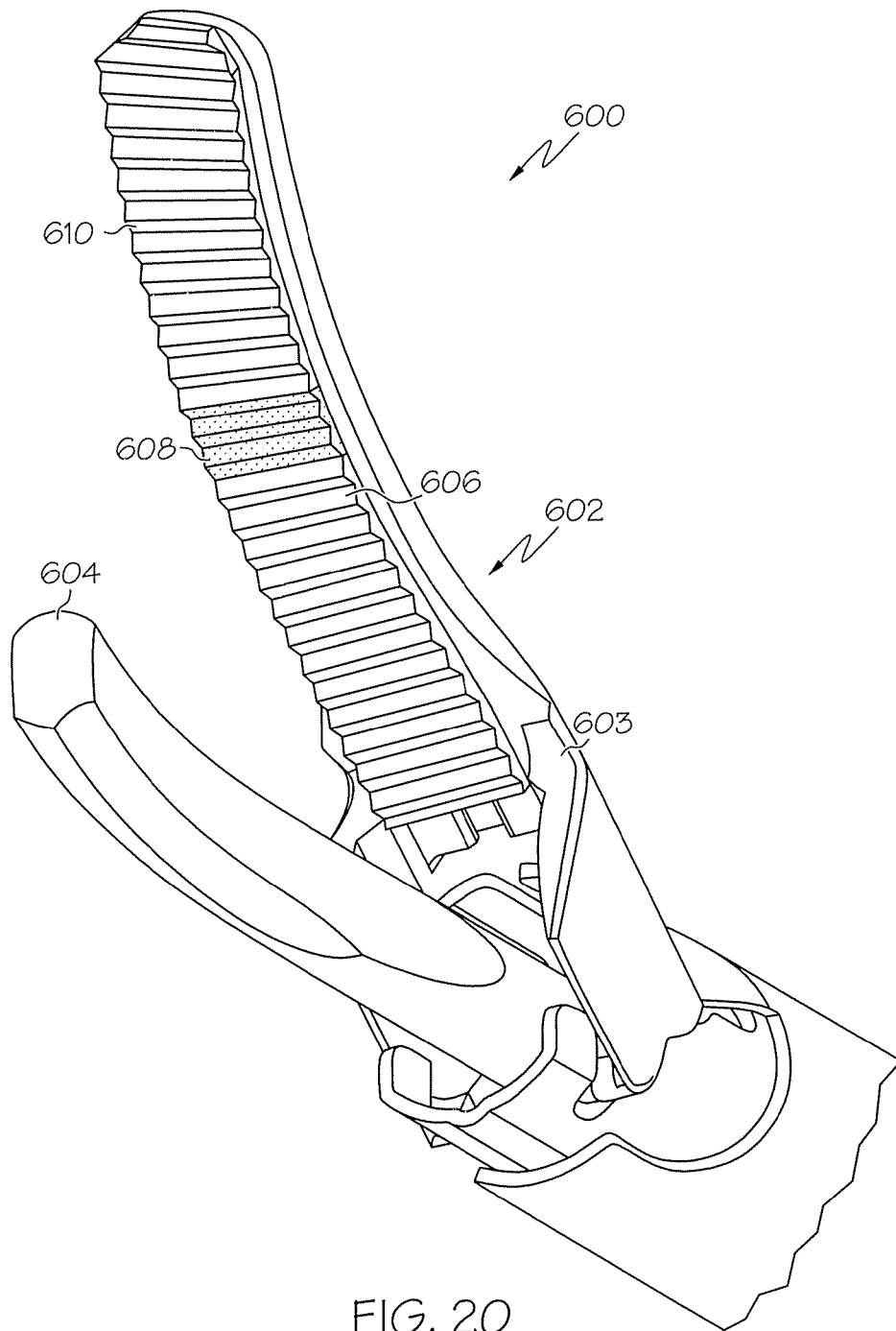


FIG. 19



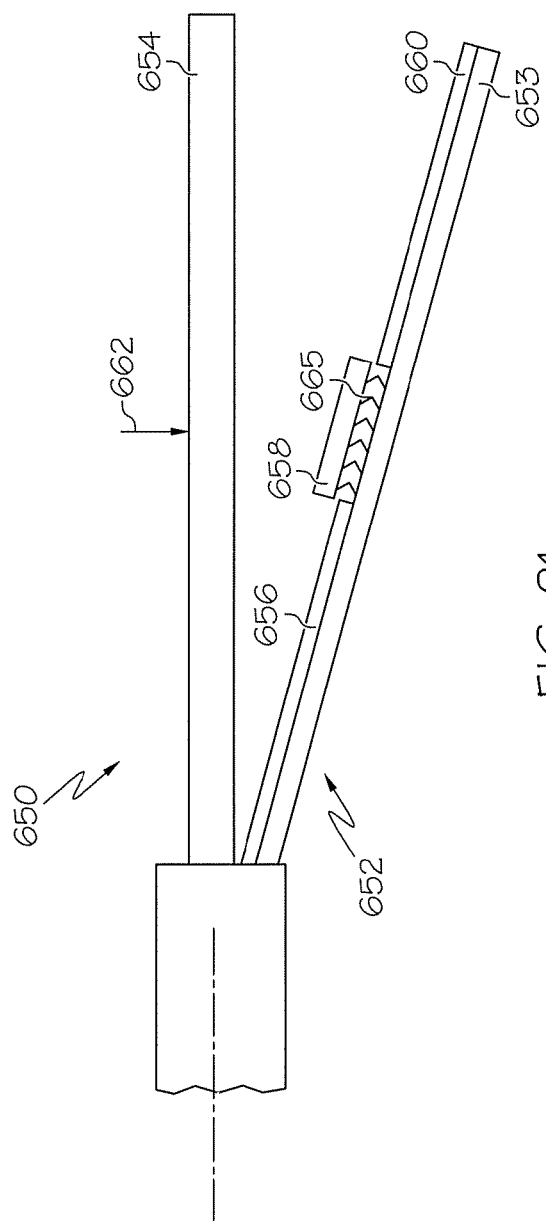


FIG. 21

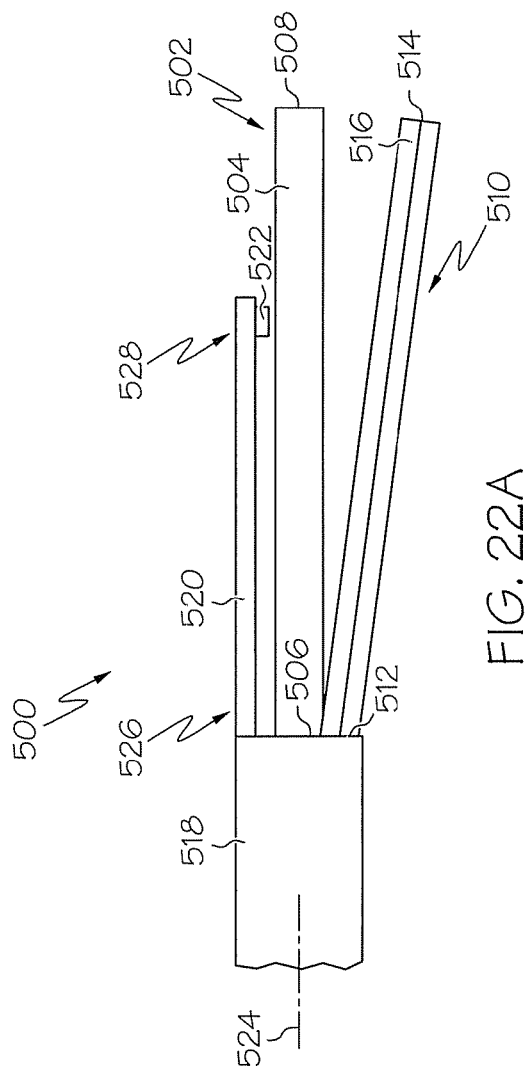


FIG. 22A

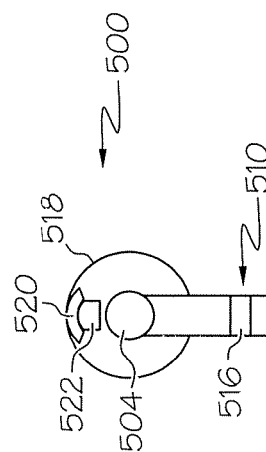


FIG. 22B

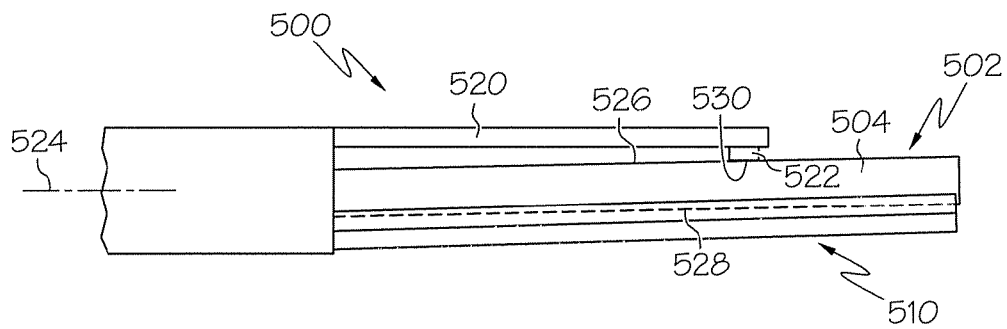


FIG. 23A

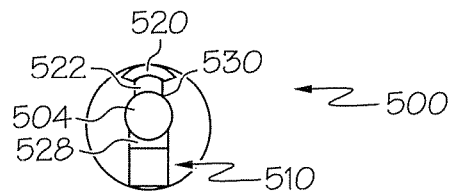


FIG. 23B

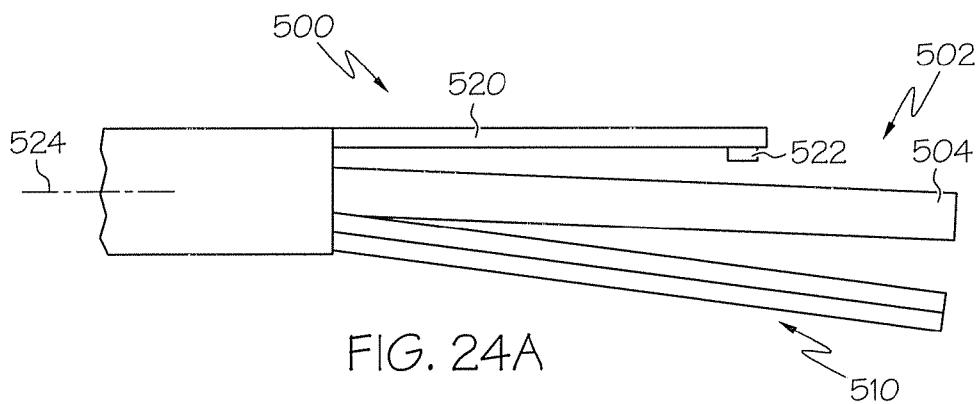


FIG. 24A

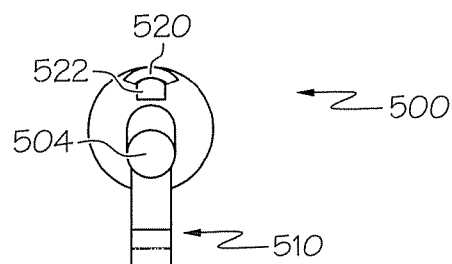
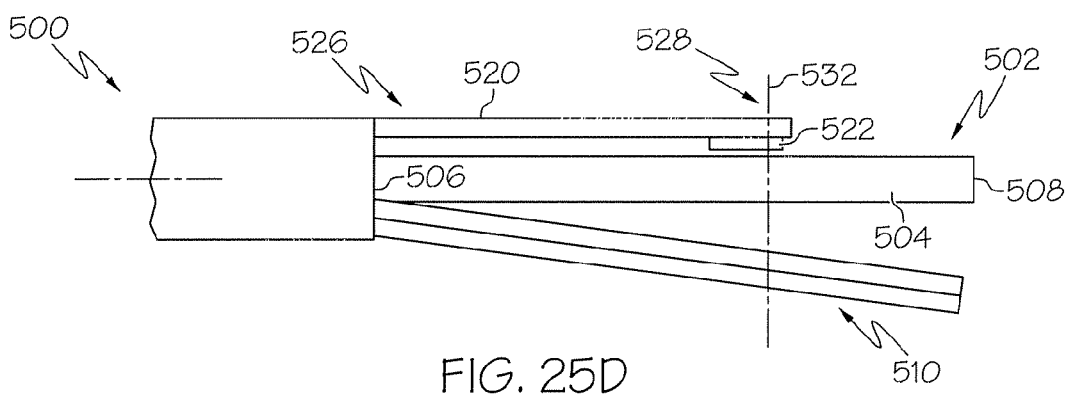
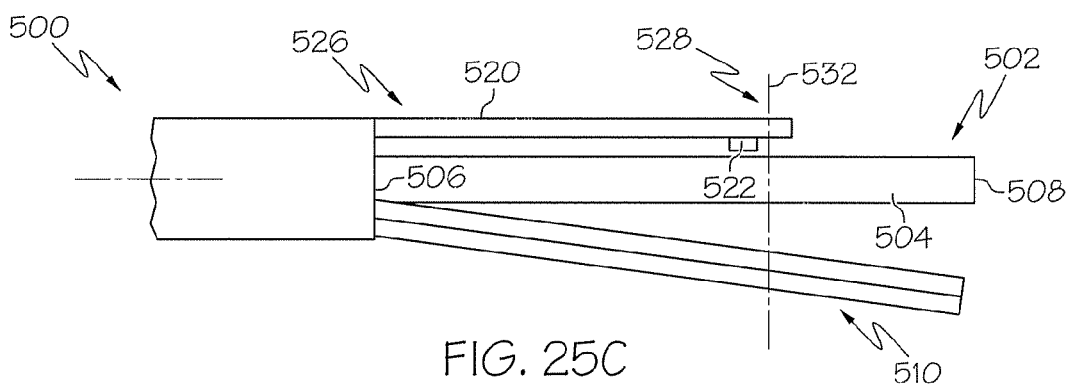
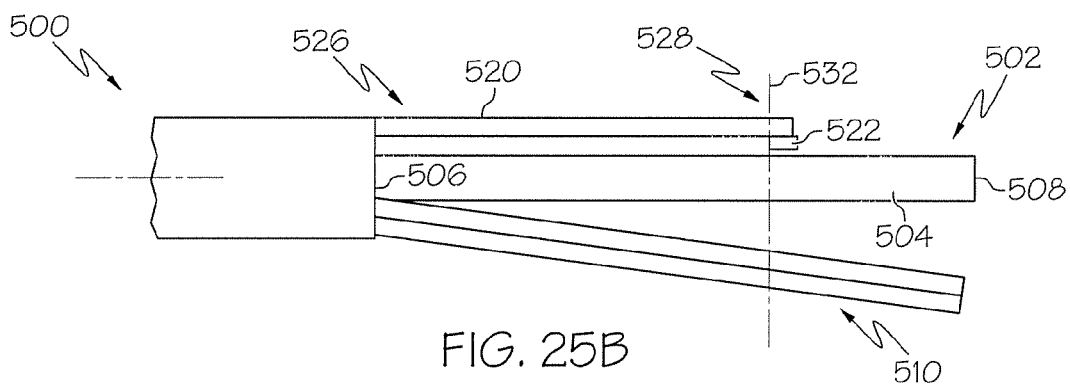
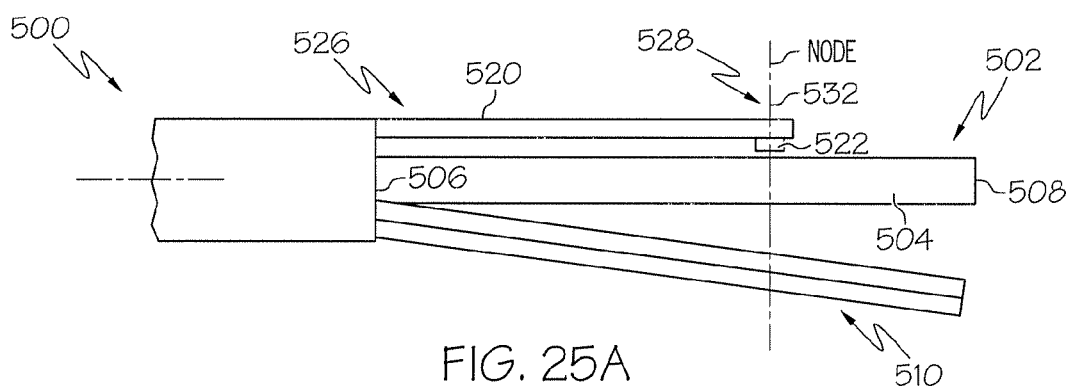


FIG. 24B



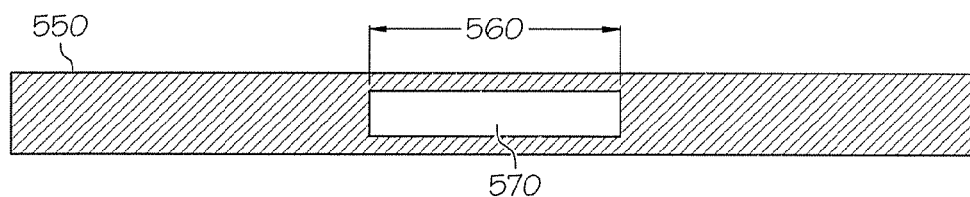


FIG. 26A

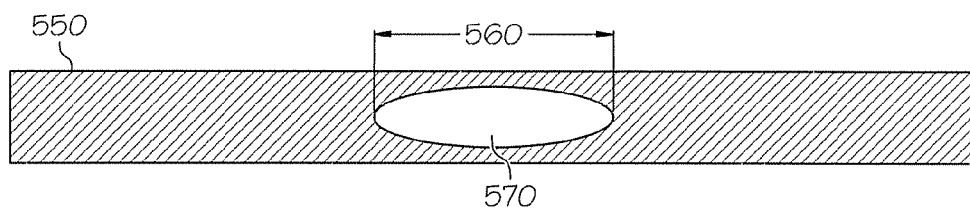


FIG. 26B

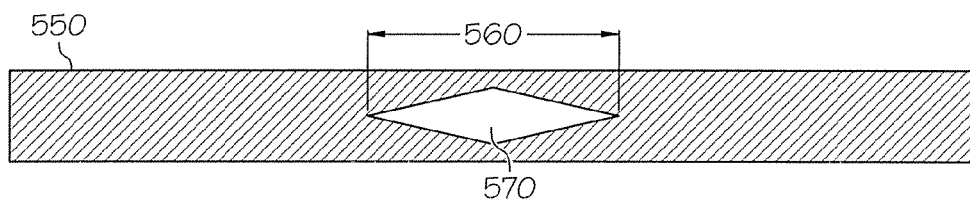


FIG. 26C

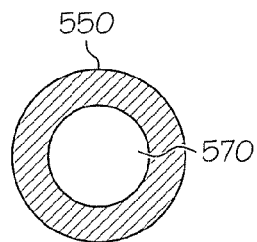


FIG. 26D

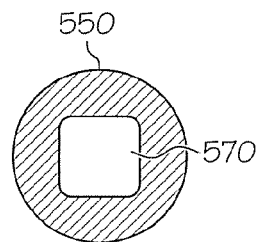


FIG. 26E

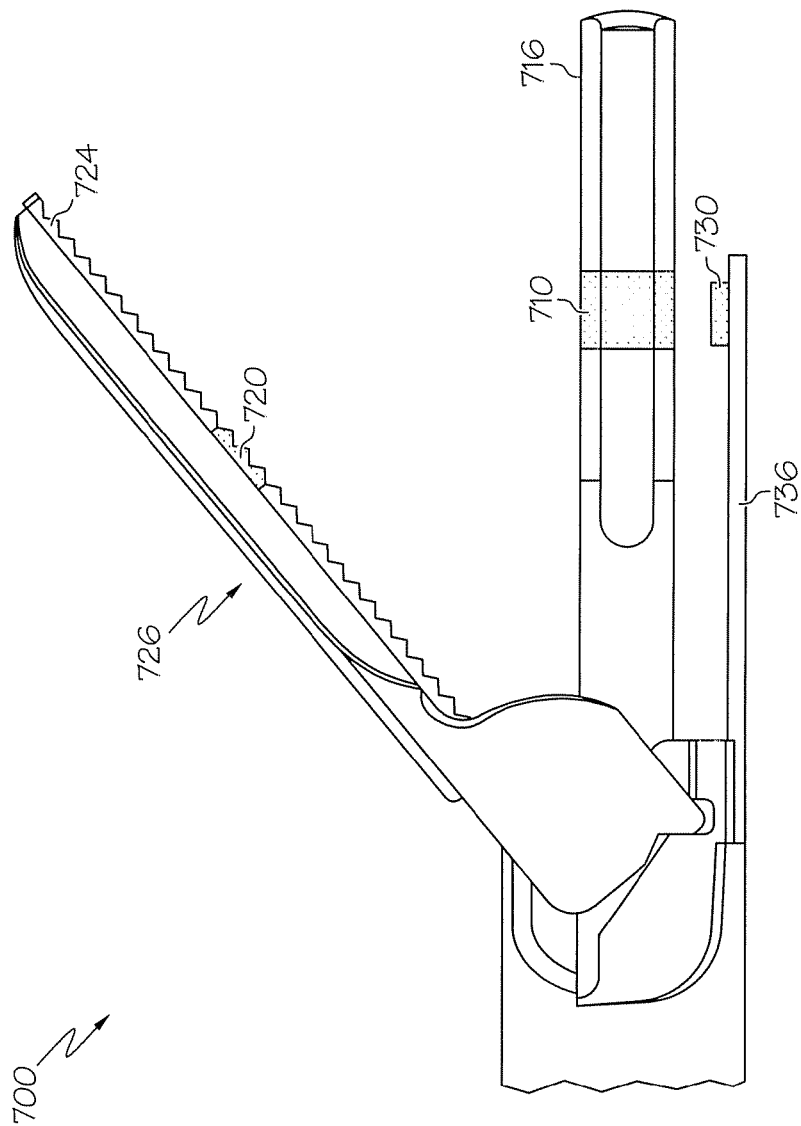


FIG. 27

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ULTRASONIC END EFFECTORS WITH INCREASED ACTIVE LENGTH

CROSS-REFERENCE TO RELATED APPLICATIONS

This application is a divisional of copending U.S. patent application Ser. No. 11/881,662 entitled "ULTRASONIC END EFFECTORS WITH INCREASED ACTIVE LENGTH," filed on Jul. 27, 2007, which is herein entirely incorporated by reference.

BACKGROUND

Ultrasonic instruments, including both hollow core and solid core instruments, are used for the safe and effective treatment of many medical conditions. Ultrasonic instruments, and particularly solid core ultrasonic instruments, are advantageous because they may be used to cut and/or coagulate tissue using energy in the form of mechanical vibrations transmitted to a surgical end effector at ultrasonic frequencies. Ultrasonic vibrations, when transmitted to organic tissue at suitable energy levels and using a suitable end effector, may be used to cut, dissect, elevate, coagulate or cauterize tissue, or to separate muscle tissue off bone. Ultrasonic instruments utilizing solid core technology are particularly advantageous because of the amount of ultrasonic energy that may be transmitted from an ultrasonic transducer, through a transmission component or waveguide, to the surgical end effector. Such instruments may be used for open or minimally invasive surgical procedures, such as endoscopic or laparoscopic surgical procedures, wherein the end effector is passed through a trocar to reach the surgical site.

Activating or exciting the single or multiple-element end effector of such instruments at ultrasonic frequencies induces longitudinal, transverse or torsional vibratory movement that generates localized heat within adjacent tissue, facilitating both cutting and coagulation. Because of the nature of ultrasonic instruments, a particular ultrasonically actuated end effector may be designed to perform numerous functions, including, for example, cutting, coagulating, scraping, or lifting tissue with or without the assistance of a clamping assembly.

Ultrasonic vibration is induced in the surgical end effector by electrically exciting a transducer, for example. The transducer may be constructed of one or more piezoelectric or magnetostrictive elements in the instrument hand piece. Vibrations generated by the transducer section are transmitted to the surgical end effector via an ultrasonic transmission component such as a waveguide extending from the transducer section to the surgical end effector. The waveguides and end effectors are most preferably designed to resonate at the same frequency as the transducer. Therefore, when an end effector is attached to a transducer the overall system frequency is the same frequency as the transducer itself.

The zero to peak amplitude of the longitudinal ultrasonic vibration at the tip, d , of the end effector behaves as a simple sinusoid at the resonant frequency as given by:

$$d = A \sin(\omega t)$$

where:

ω = the radian frequency which equals 2π times the cyclic frequency, f and

A = the zero-to-peak amplitude.

The longitudinal excursion is defined as the peak-to-peak (p-t-p) amplitude, which is just twice the amplitude of the sine wave or $2A$.

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Solid core ultrasonic instruments may be divided into two types, single element end effector devices and multiple-element end effector. Single element end effector devices include instruments such as blades, scalpels, hooks and/or ball coagulators. Multiple-element end effectors may include a mechanism to press tissue against an ultrasonic blade. Multiple-element end effectors comprise clamping scalpels and/or clamping coagulators or any combination of a clamping assembly with a single element end effector. Multiple-element end effectors may be employed when substantial pressure may be necessary to effectively couple ultrasonic energy to the tissue. Ultrasonic clamp coagulators, for example, may be employed for cutting and coagulating tissue, particularly loose and unsupported tissue. Multiple-element end effectors that include an ultrasonic blade in conjunction with a clamp apply a compressive or biasing force to the tissue to promote faster coagulation and cutting of the tissue.

Ultrasonic clamp coagulators provide an improved ultrasonic surgical instrument for cutting/coagulating tissue, particularly loose and unsupported tissue, wherein the ultrasonic blade is employed in conjunction with a clamp for applying a compressive or biasing force to the tissue, whereby faster coagulation and cutting of the tissue are achieved.

Ultrasonic instruments are designed and manufactured such that the maximum amplitude of the longitudinal ultrasonic vibration (i.e., the anti-node) is localized at or near the distal end of the end effector in order to maximize longitudinal excursion of the distal end. The active length of an ultrasonic instrument is generally defined as the distance from the distal end of the end effector (where ultrasonic displacement is at a maximum) to a proximal location along the end effector where ultrasonic displacement decreases below a predetermined level approaching a node (where ultrasonic displacement is at a minimum). The length segment of an end effector surrounding a node where ultrasonic displacement is below a predetermined level is defined as the nodal gap. Accordingly, the nodal gap is the length in the vicinity of the node that has insufficient displacement to generate the necessary heat for efficient and/or effective cutting and/or coagulation.

As used herein, the term "nodal gap" refers to the length segment of an end effector that has insufficient ultrasonic displacement to generate the necessary heat for efficient and/or effective cutting and/or coagulation. As used herein, the term "nodal gap region" refers to the area in the vicinity of a node and may refer to the area on or in an end effector or the area adjacent to the end effector in the vicinity of a node. As used herein, the term "nodal energy gap" refers to the condition where insufficient ultrasonic displacement to generate the necessary heat for efficient and/or effective cutting and/or coagulation is produced in the vicinity of a node.

The relatively low displacements in the vicinity of the node result in lower amounts of heat being delivered to tissue in contact with the end effector in the nodal gap region than in other regions of the end effector. Accordingly, in the nodal gap region, the tissue in contact with the blade does not get directly heated. As a result, the tissue is not effectively cut and/or coagulated, and the tissue may stick to the end effector in the nodal gap region or may simply be desiccated without being transected. It would be desirable to provide an end effector for use in an ultrasonic surgical instrument that effectively eliminates the nodal gap.

SUMMARY

In one embodiment, a surgical instrument, comprises a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency. An ultrasonic blade

extends along the longitudinal axis coupled to the transducer. The ultrasonic blade comprises a body having a proximal end and a distal end, wherein the distal end is movable along the longitudinal axis by the vibrations produced by the transducer. A non-vibrating clamp arm assembly has a proximal end and a distal end and pivotally positioned adjacent to the body. The clamp arm assembly is pivotally moveable from an open position to a closed position. The non-vibrating clamp arm assembly comprises a proximal tissue pad segment, a distal tissue pad segment, and a tissue pad insert segment positioned between the proximal tissue pad segment and the distal tissue pad segment.

FIGURES

The novel features of the various embodiments are set forth with particularity in the appended claims. The various embodiments, however, both as to organization and methods of operation, together with further objects and advantages thereof, may best be understood by reference to the following description, taken in conjunction with the accompanying drawings as follows.

FIG. 1 illustrates one embodiment of an ultrasonic system.

FIG. 2 illustrates one embodiment of a connection union/joint for an ultrasonic instrument.

FIG. 3A illustrates an exploded perspective view of one embodiment of an ultrasonic surgical instrument comprising a single-element end effector that may be coupled to the ultrasonic system illustrated in FIG. 1.

FIG. 3B illustrates one embodiment of an ultrasonic surgical instrument comprising a multiple-element end effector.

FIG. 3C illustrates a detail perspective view of one embodiment of a multiple-element end effector as shown in FIG. 3B.

FIG. 3D illustrates one embodiment of an ultrasonic system comprising one embodiment of a multiple element end effector as shown in FIGS. 3B and 3C.

FIG. 4 is a perspective view of one embodiment of a multiple-element end effector.

FIG. 5 is a graph of ultrasonic displacement as a function of length/distance in one embodiment of an end effector.

FIG. 6 is a graph of rectified ultrasonic displacement as a function of length/distance in one embodiment of an end effector.

FIGS. 7-9 illustrate various embodiments of a single-element end effector comprising insert segments having different specific acoustic impedance values than the main portion of the end effector, where:

FIG. 7 is a side view of one embodiment of a single-element end effector comprising one insert segment;

FIG. 8A is a side view of one embodiment of a single-element end effector comprising three insert segments;

FIG. 8B is a side view of one embodiment of a single-element end effector comprising a proximal end and a distal end and extending along a longitudinal axis;

FIG. 8C is a side view of one embodiment of a single-element end effector comprising a proximal end and a distal end and extending along a longitudinal axis; and

FIG. 9 is a side view of one embodiment of a single-element end effector comprising three insert segments.

FIGS. 10-12 are graphs of rectified ultrasonic displacement as a function of length/distance of various embodiments of stainless steel end effectors, where:

FIG. 10 is a graph of rectified ultrasonic displacement as a function of length/distance for an end effector formed entirely of stainless steel;

FIG. 11 is a graph of rectified ultrasonic displacement as a function of length/distance for a stainless steel end effector

comprising an aluminum insert segment having a cross-sectional area matching the cross-sectional area of the stainless steel portion; and

FIG. 12 is a graph of rectified ultrasonic displacement as a function of length/distance for a stainless steel end effector comprising an aluminum insert segment having a cross-sectional area half the cross-sectional area of the stainless steel portion.

FIGS. 13-18 illustrate various embodiments of an ultrasonic surgical instrument, where:

FIG. 13 is a partial side view of one embodiment of an ultrasonic surgical instrument in a conventional configuration without an insert segment;

FIG. 14 is a partial side view of one embodiment of an ultrasonic surgical instrument having an insert segment positioned in a clamp arm assembly in a nodal gap region;

FIG. 15 is a partial side view of one embodiment of an ultrasonic surgical instrument having a raised insert segment positioned in a clamp arm assembly;

FIG. 16 is a partial side view of one embodiment of an ultrasonic surgical instrument having an insert segment positioned in a clamp arm assembly offset from a node;

FIG. 17 is a partial side view of one embodiment of an ultrasonic surgical instrument having an insert segment positioned in a clamp arm assembly in an open position; and

FIG. 18 is a partial side view of one embodiment of an ultrasonic surgical instrument having an insert segment positioned in a clamp arm assembly in a closed position.

FIG. 19 is a partial side view of one embodiment of a multiple-element end effector comprising a clamp arm assembly and a surgical blade.

FIG. 20 is a perspective view of one embodiment of a multiple-element end effector as illustrated in FIG. 19.

FIG. 21 is a partial side view of one embodiment of a multiple-element end effector comprising a clamp arm assembly and a surgical blade.

FIGS. 22-25 illustrate various embodiments of an ultrasonic surgical instrument comprising a pad for generating frictional heat when engaged with an operating surgical blade, where:

FIG. 22A is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and inactive and having a pad positioned toward the distal end of an extension member;

FIG. 22B is an end view of one embodiment of the ultrasonic surgical instrument of FIG. 22A;

FIG. 23A is a partial side view of one embodiment of an ultrasonic surgical instrument in a closed position and activated and having a pad positioned toward the distal end of an extension member;

FIG. 23B is an end view of one embodiment of the ultrasonic surgical instrument of FIG. 23A;

FIG. 24A is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and activated and having a pad positioned toward the distal end of an extension member;

FIG. 24B is an end view of one embodiment of the ultrasonic surgical instrument of FIG. 24A;

FIG. 25A is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and inactive with a pad positioned on an extension member and located at a node;

FIG. 25B is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and inactive with a pad positioned on an extension member and offset distally from a node;

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FIG. 25C is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and inactive with a pad positioned on an extension member and offset proximally from a node;

FIG. 25D is a partial side view of one embodiment of an ultrasonic surgical instrument in an open position and inactive with a pad of a different length positioned on an extension member and spanning a node.

FIGS. 26A-E illustrate various embodiments of single-element end effectors, where:

FIG. 26A is a cross-sectional side view of a single-element end effector comprising an internal cavity or bore.

FIG. 26B is a cross-sectional side view of a single-element end effector comprising an internal cavity or bore.

FIG. 26C is a cross-sectional side view of a single-element end effector comprising an internal cavity or bore.

FIG. 26D is a cross-sectional end view of a single-element end effector comprising an internal cavity or bore.

FIG. 26E is a cross-sectional end view of a single-element end effector comprising an internal cavity or bore.

FIG. 27 is a partial side view of one embodiment of an ultrasonic end effector having an insert segment positioned in a blade, a tissue pad insert segment positioned in the tissue pad of a clamp arm assembly and a pad positioned on an extension member.

DESCRIPTION

Before explaining the various embodiments in detail, it should be noted that the embodiments are not limited in its application or use to the details of construction and arrangement of parts illustrated in the accompanying drawings and description. The illustrative embodiments may be implemented or incorporated in other embodiments, variations and modifications, and may be practiced or carried out in various ways. For example, the surgical instruments, end effector and blade configurations disclosed below are illustrative only and not meant to limit the scope or application thereof. Furthermore, unless otherwise indicated, the terms and expressions employed herein have been chosen for the purpose of describing the illustrative embodiments for the convenience of the reader and are not to limit the scope thereof.

The various embodiments relate, in general, to ultrasonic surgical end effectors for use in surgical instruments and, more particularly, to an ultrasonic surgical end effector with improved elevator, cutting and coagulation features in the nodal gap region. The various embodiments relate, in general, to ultrasonic surgical end effectors and instruments for improved bone and tissue removal, aspiration, and coagulation features. An end effector according to various embodiments is of particular benefit, among others, in procedures wherein it is desirable to remove bone and/or tissue while controlling bleeding, for example, removing muscle tissue from bone, due to its cutting and coagulation characteristics. The end effector, however, may be useful for general soft tissue cutting and coagulation. The end effector may be straight or curved, and useful for either open or laparoscopic applications. An end effector according to various embodiments may be useful in spine surgery, especially to assist in posterior access in removing muscle from bone. An end effector according to the various embodiments may reduce the user force required to remove muscle from bone and, in various embodiments, may be useful to simultaneously hemostatically seal or cauterize the tissue. Reducing the force to operate the surgical instrument may reduce user fatigue, improve precision and reduce unwanted tissue damage. A variety of

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different end effector configurations are disclosed which may be useful for both open and laparoscopic applications.

Examples of ultrasonic surgical instruments are disclosed in U.S. Pat. Nos. 5,322,055 and 5,954,736 and in combination with ultrasonic blades and surgical instruments disclosed in U.S. Pat. Nos. 6,309,400 B2, 6,278,218B1, 6,283,981 B1, and 6,325,811 B1, for example, are incorporated herein by reference in their entirety. These references disclose ultrasonic surgical instrument designs and blade designs where a longitudinal mode of the blade is excited. Certain embodiments will now be described to provide an overall understanding of the principles of the structure, function, manufacture, and use of the devices and methods disclosed herein. One or more examples of these embodiments are illustrated in the accompanying drawings. Those of ordinary skill in the art will understand that the devices and methods specifically described herein and illustrated in the accompanying drawings are non-limiting embodiments and that the scope of the various embodiments is defined solely by the claims. The features illustrated or described in connection with one embodiment may be combined with the features of other embodiments. Such modifications and variations are intended to be included within the scope of the claims.

In one general aspect, the various embodiments are directed to an end effector for use with an ultrasonic surgical instrument. The end effector comprises a first portion having a first specific acoustic impedance value and a second portion having a second specific acoustic impedance value. The second specific acoustic impedance value is less than the first specific acoustic impedance value.

In another general aspect, the various embodiments are directed to an end effector for use with an ultrasonic surgical instrument. The end effector comprises a distal end segment comprised of a first acoustic impedance material, a distal insert segment comprised of a second acoustic impedance material, a middle insert segment comprised of a third acoustic impedance material, a proximal insert segment comprised of a fourth acoustic impedance material, and a proximal end segment comprised of a fifth acoustic impedance material.

In yet another general aspect, the various embodiments are directed to an end effector for use with an ultrasonic surgical instrument. The end effector comprises a proximal end segment, a distal end segment, and an insert segment wherein the insert segment is located between the proximal end segment and the distal end segment. The insert segment of the end effector comprises a lossy material or a material having a specific acoustic impedance value different than the specific acoustic impedance values of the proximal end segment and the distal end segment.

In still another general aspect, the various embodiments are directed to an ultrasonic surgical blade that comprises a plurality of segments. At least one of the plurality of segments is configured to fill and/or narrow a nodal energy gap. In yet another general aspect, the various embodiments are directed to an ultrasonic surgical blade comprising a single material. The specific acoustic impedance of the blade changes along the length.

In still another general aspect, the various embodiments are directed to a surgical instrument that comprises a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency. An ultrasonic blade extends along the longitudinal axis coupled to the transducer. The blade includes a body having a proximal end and a distal end. The distal end is movable along the longitudinal axis by the vibrations produced by the transducer. A non-vibrating clamp arm assembly having a proximal end and a distal end is pivotally positioned adjacent to the body. The clamp arm assembly is

pivotaly moveable from an open position to a closed position. The non-vibrating clamp arm assembly comprises a proximal tissue pad segment, a distal tissue pad segment, and a tissue pad insert segment positioned between the proximal tissue pad segment and the distal tissue pad segment.

In yet another general aspect, the various embodiments are directed to surgical instrument that comprises a transducer configured to produce vibrations along a longitudinal axis as a predetermined frequency. An ultrasonic blade extends along the longitudinal axis coupled to the transducer. The blade includes a body having a proximal end and a distal end. The distal end is movable along the longitudinal axis by the vibrations produced by the transducer. An extension member comprises a proximal end and a distal end is disposed adjacent to the body. The extension member further comprises a pad positioned on the distal end of the extension member and located between the body and the distal end of the extension member.

In still another general aspect, the various embodiments are directed to surgical instrument that comprises a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency. An ultrasonic blade extends along the longitudinal axis coupled to the transducer. The blade includes a body having a proximal end and a distal end. The distal end is movable along the longitudinal axis by the vibrations produced by the transducer. A protective sheath comprising a proximal end and a distal end is disposed adjacent to the body. The protective sheath further comprises a pad positioned on the distal end of the protective sheath and located between the body and the distal end of the protective sheath.

FIG. 1 illustrates one embodiment of ultrasonic system 10. One embodiment of ultrasonic system 10 comprises ultrasonic signal generator 12 coupled to ultrasonic transducer 14, and hand piece assembly 60 comprising hand piece housing 16. The distal end of ultrasonic transducer 14 is adapted to couple to an ultrasonic transmission assembly comprising an elongated transmission component coupled to a single element or multiple-element end effector. Ultrasonic transducer 14, which is known as a "Langevin stack", generally includes transduction portion 18, first resonator or end-bell 20, and second resonator or fore-bell 22, and ancillary components. The length of ultrasonic transducer 14 is preferably an integral number of one-half system wavelengths ($n\lambda/2$) as will be described in more detail herein. Acoustic assembly 24 includes ultrasonic transducer 14, nose cone 26, velocity transformer 28, and surface 30 adapted to couple to an ultrasonic transmission assembly.

It will be appreciated that the terms "proximal" and "distal" are used herein with reference to a clinician gripping the hand piece assembly 60. Thus, the end effector is distal with respect to the more proximal hand piece assembly 60. It will be further appreciated that, for convenience and clarity, spatial terms such as "top" and "bottom" also are used herein with respect to the clinician gripping hand piece assembly 60. However, surgical instruments are used in many orientations and positions, and these terms are not intended to be limiting and absolute.

The distal end of end-bell 20 is connected to the proximal end of transduction portion 18, and the proximal end of fore-bell 22 is connected to the distal end of transduction portion 18. Fore-bell 22 and end-bell 20 have a length determined by a number of variables, including the thickness of transduction portion 18, the density and modulus of elasticity of the material used to manufacture end-bell 20 and fore-bell 22, and the resonant frequency of the ultrasonic transducer 14. Fore-bell 22 may be tapered inwardly from its proximal end to its distal end to amplify the ultrasonic vibration amplitude as velocity

transformer 28, or alternately may have no amplification. A suitable vibrational frequency range may be about 20 Hz to 120 kHz and a well-suited vibrational frequency range may be about 30-100 kHz and a suitable operational vibrational frequency may be approximately 55.5 kHz, for example.

Piezoelectric elements 32 may be fabricated from any suitable material, such as, for example, lead zirconate-titanate, lead meta-niobate, lead titanate, or other piezoelectric ceramic material. Each of positive electrodes 34, negative electrodes 36, and piezoelectric elements 32 has a bore extending through the center. Positive and negative electrodes 34 and 36 are electrically coupled to wires 38 and 40, respectively. Wires 38 and 40 are encased within cable 42 and electrically connectable to ultrasonic signal generator 12 of ultrasonic system 10.

Ultrasonic transducer 14 of acoustic assembly 24 converts the electrical signal from ultrasonic signal generator 12 into mechanical energy that results in primarily longitudinal vibratory motion of ultrasonic transducer 14 and an end effector at ultrasonic frequencies. A suitable generator is available as model number GEN04, from Ethicon Endo-Surgery, Inc., Cincinnati, Ohio. When acoustic assembly 24 is energized, a vibratory motion standing wave is generated through acoustic assembly 24. The amplitude of the vibratory motion at any point along acoustic assembly 24 may depend upon the location along acoustic assembly 24 at which the vibratory motion is measured. A minimum or zero crossing in the vibratory motion standing wave is generally referred to as a node (i.e., where motion is minimal), and a local absolute value maximum or peak in the standing wave is generally referred to as an anti-node (i.e., where motion is maximal). The distance between an anti-node and its nearest node is one-quarter wavelength ($\lambda/4$).

Wires 38 and 40 transmit an electrical signal from ultrasonic signal generator 12 to positive electrodes 34 and negative electrodes 36. Piezoelectric elements 32 are energized by the electrical signal supplied from ultrasonic signal generator 12 in response to a triggering mechanism, for example foot switch 44, to produce an acoustic standing wave in acoustic assembly 24. The electrical signal causes disturbances in piezoelectric elements 32 in the form of repeated small displacements resulting in large compression forces within the material. The repeated small displacements cause piezoelectric elements 32 to expand and contract in a continuous manner along the longitudinal axis of the voltage gradient, producing longitudinal waves of ultrasonic energy. The ultrasonic energy is transmitted through acoustic assembly 24 to an end effector via an ultrasonic transmission component such as an ultrasonic transmission waveguide.

In order for acoustic assembly 24 to deliver energy to an end effector, all components of acoustic assembly 24 must be acoustically coupled to the end effector. The distal end of ultrasonic transducer 14 may be acoustically coupled at surface 30 to the proximal end of an ultrasonic transmission waveguide by a threaded connection such as stud 48.

The components of acoustic assembly 24 are preferably acoustically tuned such that the length of any assembly is an integral number of one-half wavelengths ($n\lambda/2$), where the wavelength λ is the wavelength of a pre-selected or operating longitudinal vibration drive frequency f_d of acoustic assembly 24, and where n is any positive integer. It is also contemplated that acoustic assembly 24 may incorporate any suitable arrangement of acoustic elements.

FIG. 2 illustrates one embodiment of a connection union/joint 70 for an ultrasonic instrument between acoustic assembly 24 and an ultrasonic transmission component such as an ultrasonic transmission waveguide. Connection union/joint

70 may be formed between attachment post 54 of an ultrasonic transmission waveguide and surface 30 of velocity transformer 28 at the distal end of acoustic assembly 24. The proximal end of attachment post 54 comprises a female threaded substantially cylindrical recess 66 to receive a portion of threaded stud 48 therein. The distal end of velocity transformer 28 also may comprise a female threaded substantially cylindrical recess 68 to receive a portion of threaded stud 48. The recesses 66 and 68 are substantially circumferentially and longitudinally aligned. In another embodiment (not shown), the stud is an integral component of the end of the ultrasonic transducer. For example, the treaded stud and the velocity transformer may be of a single unit construction with the stud projecting from a distal surface of the velocity transformer at the distal end of the acoustic assembly. In this embodiment, the stud is not a separate component and does not require a recess in the end of the transducer.

FIG. 3A illustrates an exploded perspective view of one embodiment of ultrasonic surgical instrument 100 comprising a single-element end effector that may be coupled to handpiece assembly 60 (FIG. 1) of ultrasonic system 10. Ultrasonic surgical instrument 100 may be employed with the above-described ultrasonic system 10. However, as described herein, those of ordinary skill in the art will understand that the various embodiments of the ultrasonic surgical instruments disclosed herein as well as any equivalent structures thereof could conceivably be effectively used in connection with other known ultrasonic surgical instruments without departing from the scope thereof. Thus, the protection afforded to the various ultrasonic surgical end effector embodiments disclosed herein should not be limited to use only in connection with the exemplary ultrasonic surgical instrument described above.

In the embodiment illustrated in FIG. 3A, the elongated transmission component is shown as ultrasonic waveguide 104 and the end effector is shown as a single element end effector or blade 50 suitable to cut and/or coagulate tissue. The blade 50 may be symmetrical or asymmetrical.

The length of blade 50 may be substantially equal to an integral multiple of one-half system wavelengths ($n\lambda/2$). Distal end 52 of blade 50 may be disposed near an anti-node in order to provide the maximum longitudinal excursion of distal end 52. When the transducer assembly is energized, distal end 52 of the blade 50 may be configured to move in the range of, for example, approximately 10 to 500 microns peak-to-peak, and preferably in the range of about 30 to 150 microns at a predetermined vibrational frequency.

Blade 50 may be coupled to ultrasonic transmission waveguide 104. Blade 50 and ultrasonic transmission waveguide 104 as illustrated are formed as a single unit of construction from a material suitable for transmission of ultrasonic energy such as, for example, Ti6Al4V (an alloy of titanium including aluminum and vanadium), aluminum, stainless steel, other known materials, or combinations thereof. Alternately, blade 50 may be separable (and of differing composition) from ultrasonic transmission waveguide 104, and coupled by, for example, a stud, weld, glue, quick connect, or other suitable known methods. The length of ultrasonic transmission waveguide 104 may be substantially equal to an integral number of one-half system wavelengths ($n\lambda/2$), for example. Ultrasonic transmission waveguide 104 also may be preferably fabricated from a solid core shaft constructed out of material that propagates ultrasonic energy efficiently, such as titanium alloy (e.g., Ti6Al4V) or an aluminum alloy, for example. Ultrasonic transmission waveguide 104 also may be fabricated from a hollow core shaft constructed out of similar materials. Ultrasonic transmission waveguide 104 also may

be fabricated with a combination solid/hollow core shaft, for example, a solid core shaft with hollow cavities positioned at various locations along the length of the shaft.

In the embodiment illustrated in FIG. 3A, ultrasonic transmission waveguide 104 is positioned in outer sheath 106 by mounting O-ring 108 and sealing ring 110. One or more additional dampers or support members (not shown) also may be included along ultrasonic transmission waveguide 104. Ultrasonic transmission waveguide 104 is affixed to outer sheath 106 by mounting pin 112 that passes through mounting holes 114 in outer sheath 106 and mounting hole 116 in ultrasonic transmission waveguide 104.

Ultrasonic transmission waveguide 104 comprises longitudinally projecting attachment post 54 at a proximal end to couple to surface 30 of ultrasonic transmission waveguide 104 by a threaded connection such as stud 48 (FIG. 2). Ultrasonic transmission waveguide 104 may comprise a plurality of stabilizing silicone rings or compliant supports (not shown) positioned at a plurality of nodes. The silicone rings dampen undesirable vibration and isolate the ultrasonic energy from outer sheath 106 assuring the flow of ultrasonic energy in a longitudinal direction to distal end 52 of blade 50 with maximum efficiency.

Outer sheath 106 generally includes a hub and an elongated tubular member. The tubular member is attached to the hub and has an opening extending longitudinally therethrough. Ultrasonic transmission waveguide 104 extends through the opening of the tubular member and attaches to the distal end of transducer 14. As previously discussed, outer sheath 106 attaches to ultrasonic transmission waveguide 104 by mounting pin 112 passed through mounting holes 114. Outer sheath 106 may be attached to a distal end of housing 16 or an adapter attached to housing 16 such that the rear hub of outer sheath 106 is supported by housing 106 when excessive bending torque is applied during surgery. Silicone rings isolate ultrasonic transmission waveguide 104 from outer sheath 106.

The adapter of the sheath is preferably constructed from plastic, and the tubular member is fabricated from stainless steel. Alternatively, ultrasonic transmission waveguide 104 may have polymeric material surrounding it to isolate it from outside contact.

The distal end of ultrasonic transmission waveguide 104 may be coupled to the proximal end of blade 50 by an internal threaded connection, preferably at or near an anti-node. It is contemplated that blade 50 may be attached to ultrasonic transmission waveguide 104 by any suitable means, such as a welded joint or the like. Although blade 50 may be detachable from ultrasonic transmission waveguide 104, it is also contemplated that blade 50 and ultrasonic transmission waveguide 104 may be formed as a single unitary piece.

Ultrasonic surgical instrument 100 may be sterilized by methods known in the art such as, for example, gamma radiation sterilization, ethylene oxide processes, autoclaving, soaking in sterilization liquid, or other known processes. In the illustrated embodiment, ultrasonic transmission assembly 102 includes an ultrasonic end effector, generally designated as the ultrasonic blade 50, and ultrasonic transmission waveguide 104. Blade 50 and ultrasonic transmission waveguide 104 are illustrated as a single unit construction from a material suitable for transmission of ultrasonic energy such as, for example, Ti6Al4V, aluminum, stainless steel, other known materials, and combinations thereof. Alternately, ultrasonic blade 50 may be separable (and of differing composition) from ultrasonic transmission waveguide 104, and coupled by, for example, a stud, weld, glue, quick connect, or other known methods. Ultrasonic transmission

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waveguide **104** may have a length substantially equal to an integral number of one-half system wavelengths ($n\lambda/2$), for example.

FIG. 3B illustrates one embodiment of ultrasonic surgical instrument **1002** comprising a multiple-element end effector as shown in FIG. 3A. FIG. 3C illustrates a perspective view of one embodiment of the multiple-element end effector as shown in FIG. 3B. With reference to FIGS. 3B, 3C and 3D, clamped coagulating shears **1002** may be preferably attached to and removed from acoustic assembly **18** as a unit. The proximal end of clamped coagulating shears **1002** preferably acoustically couples to distal surface **30** of acoustic assembly **18**. Clamped coagulating shears **1002** may be coupled to acoustic assembly **18** by any suitable means.

Clamped coagulating shears **1002** preferably includes instrument housing **1004** and elongated member **1006**. Elongated member **1006** may be selectively rotated with respect to instrument housing **1004**. Instrument housing **1004** includes pivoting handle portion **1028** and fixed handle portion **1029**.

An indexing mechanism (not shown) is disposed within a cavity of instrument housing **1004**. The indexing mechanism is preferably coupled or attached on inner tube **1014** to translate movement of pivoting handle portion **1028** to linear motion of inner tube **1014** to open and close multi-element end assembly **1008**. When pivoting handle portion **1028** is moved toward fixed handle portion **1029**, the indexing mechanism slide inner tube **1014** rearward to pivot multi-element end assembly **1008** into a closed position. The movement of pivoting handle portion **1028** in the opposite direction slides the indexing mechanism to displace inner tube **1014** in the opposite direction, i.e., forwardly, and hence pivot multi-element end assembly **1008** into its open position in the direction indicated by arrow **1020** as shown in FIG. 3B.

Pivoting handle portion **1028** includes thumb loop **1030**. Pivot pin **1032** is disposed through a first hole of pivoting handle portion **1028** to allow pivoting as shown by arrow **1034** in FIG. 3B. As thumb loop **1030** of pivoting handle portion **1028** is moved in the direction of arrow **1034**, away from instrument housing **1004**, inner tube **1014** slides rearward to pivot multi-element end assembly **1008** into a closed position.

Elongated member **1006** of clamped coagulating shears **1002** extends from instrument housing **1004**. Elongated member **1006** preferably includes an outer member or outer tube **1012**, an inner member or inner tube **1014**, and a transmission component or ultrasonic transmission waveguide **104**.

The multiple-element end effector or multi-element end assembly **1008** includes clamp arm **1018**, tissue pad **1036**, and ultrasonic blade **1016**. Clamp arm **1018** is pivotally mounted about a pivot pin (not shown) to rotate in the direction indicated by arrow **1038**. Ultrasonic blade **1016** comprises tapered concave surface **1040** extending inwardly into the blade body.

FIG. 3D illustrates one embodiment of ultrasonic system **1000** comprising one embodiment of a multiple-element end effector. One embodiment of ultrasonic system **1000** comprises ultrasonic generator **12** coupled to ultrasonic transducer **14**, described with reference to FIG. 1. Ultrasonic transducer **14** is coupled to clamped coagulating shears **1002** comprising instrument housing **1004**. Acoustic assembly **18** delivers energy to multi-element end assembly **1008**. In order for acoustic assembly **18** to deliver energy to multi-element end assembly **1008**, all components of acoustic assembly **18** must be acoustically coupled to the ultrasonically active portions of clamped coagulating shears **1002**. Accordingly, the distal end of ultrasonic transducer **14** may be acoustically

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coupled at surface **30** to the proximal end of ultrasonic transmission waveguide **104** by threaded connection stud **48**.

As previously discussed with reference to ultrasonic system **10** (FIG. 1), the components of acoustic assembly **18** are preferably acoustically tuned such that the length of any assembly is an integral number of one-half wavelengths ($n\lambda/2$), where the wavelength λ is the wavelength of a pre-selected or operating longitudinal vibration drive frequency f_d of acoustic assembly **18**, and where n is any positive integer. Acoustic assembly **18** may incorporate any suitable arrangement of acoustic elements.

Ultrasonic surgical instrument **100** and clamped coagulating shears **1002** may be sterilized by methods known in the art such as, for example, gamma radiation sterilization, ethylene oxide processes, autoclaving, soaking in sterilization liquid, or other known processes. In the embodiment illustrated in FIGS. 1 and 2, ultrasonic transmission assembly **102** of surgical instrument **100** includes the single element ultrasonically actuated end effector or blade **50** coupled to ultrasonic transmission waveguide **104**. Blade **50** and ultrasonic transmission waveguide **104** are illustrated as a single unit construction from a material suitable for transmission of ultrasonic energy as previously discussed (e.g., Ti6Al4V, Aluminum, Stainless Steel, or other known materials). Alternately, blade **50** may be separable (and of differing composition) from ultrasonic transmission waveguide **104**, and coupled by, for example, a stud, weld, glue, quick connect, or other known methods.

In the embodiment illustrated in FIGS. 3B and 3D, ultrasonic transmission assembly **1024** of clamped coagulating shears **1002** includes multi-element end assembly **1008** coupled to ultrasonic transmission waveguide **104**. The length of ultrasonic transmission waveguide **104** may be substantially equal to an integral number of one-half system wavelengths ($n\lambda/2$), for example. Ultrasonic transmission waveguide **104** may be preferably fabricated from a solid core shaft constructed out of material that propagates ultrasonic energy efficiently, such as titanium alloy (i.e., Ti6Al4V) or an aluminum alloy, for example.

FIG. 4 is a perspective view of one embodiment of a multiple-element end effector **1111** comprising clamp arm assembly **1108** and ultrasonic blade **1116**. Clamp arm assembly **1108** includes clamp arm **1118** and tissue pad **1136**. End effector **1111** is positioned on the distal end of outer tube **1112**.

The active length of an ultrasonic instrument is the length of the end effector from the distal end that achieves desired tissue effects (e.g., cutting and coagulation) during use. The active length of an ultrasonic instrument may be defined as the length/distance from the distal end of the end effector (where the ultrasonic displacement is maximum) to where ultrasonic displacement decreases below a predetermined level in the proximal direction. Outside the active length, the end effector may not deliver sufficient heat to tissue in contact with the end effector to achieve efficient and/or effective cutting and/or coagulation, for example.

In some instances, the active length is defined as the length from the distal end of the end effector to the proximal location where the ultrasonic displacement decreases to 50% of the maximum displacement. The 50% standard takes account of the ultrasonic energy generally necessary to achieve acceptable cutting and/or coagulation. However, other percentage decreases in ultrasonic displacement may be used to quantitatively define the active length (and the nodal gap). Those of ordinary skill in the art can quantitatively define the active length (and the nodal gap) according to the specific ultrasonic system involved.

FIG. 5 is a graph 150 of ultrasonic displacement 152 as a function of length/distance 154 for one-half of a wavelength ($\lambda/2$) of the longitudinal ultrasonic vibration in one embodiment of an end effector. Active length 156 is the length from distal end 158 of the end effector where maximum displacement 160 occurs to point 164 where displacement has decreased to 50% of the maximum 160. Generally, active length 156 is a fraction of a quarter wavelength ($\lambda/4$). The length of the end effector may be substantially equal to an integral multiple of one-half system wavelengths ($n\lambda/2$), where "n" is any positive integer. Therefore, active length 156 is an even smaller fraction of the overall length of the end effector (not shown). Nodal gap 166 corresponds to the length segment of the end effector centered at node 162 and extending between point 164 and point 163. Sufficient ultrasonic energy may not be imparted to the tissue in the nodal gap region (adjacent to nodal gap 166 along the length of an end effector) to achieve acceptable cutting and/or coagulation. If nodal gap 166 can be bridged, filled or otherwise eliminated, then active length 156 may increase substantially.

FIG. 6 is a graph 180 of rectified ultrasonic displacement 182 as a function of length/distance 184 for a full wavelength (λ) of the longitudinal ultrasonic vibration in one embodiment of an end effector. If nodal gap 196 is bridged, filled or otherwise eliminated, then the active length is substantially increased to potential active length 186. If nodal gap 196 is bridged, filled or otherwise eliminated, potential active length 186 extends from point 190 of maximum ultrasonic displacement at the distal end of an end effector, past first node 192A and corresponding nodal gap 196, to point 194 where ultrasonic displacement has decreased to 50% of the maximum approaching second node 192B proximal to the distal end and first node 192A.

The various embodiments relate, in general, to methods developed to bridge, fill or otherwise eliminate the nodal gap. The various embodiments relate, more specifically, to end effectors for use with ultrasonic surgical instruments that embody the methods to bridge, fill or otherwise eliminate the nodal gap. A first method is to narrow or close the nodal gap by modifying the composition of an end effector. This method may effectively bridge the nodal gap. A second method is to fill the nodal gap by delivering heat to tissue in the nodal gap region.

By definition, the ultrasonic displacement at a node is zero. As illustrated in FIG. 6, the displacement increases in magnitude in an approximately linear fashion in the vicinity of the node. If the slope of the rectified displacement versus distance curve (displacement-distance curve) were increased in the vicinity of the node, then the nodal gap would decrease. In the limit as the slope approached infinity (i.e., vertical), the nodal gap would go to zero. To increase the displacement in the vicinity of the node, and therefore, to decrease the nodal gap, a segment of material having a relatively lower specific acoustic impedance value than the material comprising the main portion of an end effector can be inserted in the end effector along a longitudinal axis of the end effector. The relative steepness of the slope of the displacement-distance curve in the vicinity of the node can be determined by the ratio of the specific acoustic impedance values of the main portion of the end effector to the segment located at or near the node.

Characteristic acoustic impedance is the ratio of effective sound pressure at a point to the particle velocity at that point in a free, progressive wave in a medium. Characteristic acoustic impedance is equal to the product of the density of the medium and the speed of sound in the medium and is an intrinsic material property. The specific acoustic impedance of a system is the product of the characteristic acoustic imped-

ance of the material comprising the system and the cross-sectional area of the system through which a wave progresses. Therefore, the displacement in the vicinity of the node, and thus the slope of the displacement-distance curve in the vicinity of the node can be increased by differences in material properties, differences in cross-sectional area, or a combination of both.

FIGS. 7-9 illustrate various embodiments of an end effector comprising insert segments having different specific acoustic impedance values than the main portion of the end effector. FIG. 7 is a side view of one embodiment of single-element end effector 200 comprising one insert segment 212. End effector 200 comprises proximal end 204 and distal end 206 and extends along longitudinal axis 201. Insert segment 212 is located between proximal end segment 208 and distal end segment 210 along longitudinal axis 201 of end effector 200. In one embodiment, insert segment 212 may be located at or near node 202 and positioned within nodal gap 213. In another embodiment, insert segment 212 may be located within nodal gap 213 but offset from node 202 (not shown). In yet another embodiment, the length of insert segment 212 along longitudinal axis 201 may correspond to the length of nodal gap 213. In still another embodiment, insert segment 212 may be offset from node 202 and completely or partially outside nodal gap 213.

In various embodiments, proximal end segment 208 and distal end segment 210 comprise a first portion or main portion of end effector 200 having a first specific acoustic impedance value. Insert segment 212 comprises a second portion having a second specific acoustic impedance value different than the first specific acoustic impedance value. Insert segment 212 may comprise a coating on end effector 200 of a material having a second specific acoustic impedance value. The difference between the first specific acoustic impedance value and the second specific acoustic impedance value may be a consequence of differences in material properties between the first portion and the second portion, or differences in cross-sectional area between the first portion and the second portion, or both. In various embodiments, the second acoustic impedance value is less than the first specific acoustic impedance value due to the second portion comprising a material having a relatively lower characteristic acoustic impedance value and the first portion comprising a material with a relatively higher characteristic acoustic impedance value. In various embodiments, the second acoustic impedance value is less than the first specific acoustic impedance value due to the second portion having a smaller cross-sectional area than the first portion. In various embodiments, the reduction in cross-sectional area is due to internal bores or cavities that have been bored into end effector 200 (see FIG. 26A-C).

Distal end segment 210, proximal end segment 208 and insert segment 212 may comprise matching cross-sectional areas. Distal end segment 210 and proximal end segment 208 may comprise a first material and insert segment 212 may comprise a second material having a lower characteristic acoustic impedance value than the first material. Alternatively, distal end segment 210, proximal end segment 208 and insert segment 212 all may comprise the same material, but insert segment 212 may have a smaller cross-sectional area than distal end segment 210 and proximal end segment 208. However, the cross-sectional area of insert segment 212 can only be decreased to a value that will safely support the internal ultrasonic stresses that maximize at node 202. Decreased cross-sectional area results in decreased specific acoustic impedance, which results in increased ultrasonic displacement in the nodal gap 213, whereby the nodal gap

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213 is narrowed. In various embodiments, the reduction in the cross-sectional area of insert segment **212** is due to internal bores or cavities formed in end effector **200** (see FIGS. 26A-C).

In various embodiments, insert segment **212** is comprised of an acoustically lossy material. As used herein, a lossy material is one that dissipates as heat acoustic energy passing through the material. Generally, end effectors and other components of ultrasonic instruments are not comprised of lossy materials because it is desirable to efficiently transmit ultrasonic vibrational energy to the end effector with minimal energy dissipation. The ultrasonic displacement of the end effector converts the ultrasonic vibrational energy into heat energy during the interaction with tissue. However, due to minimal ultrasonic displacement, the end effector may not effectively or efficiently convert ultrasonic vibrational energy to heat energy in the nodal gap. Therefore, the insertion of a lossy material in an end effector at or near the nodal gap would result in the conversion of ultrasonic energy to heat in the nodal gap due to internal energy losses from the lossy material. Specifically, the lossy material allows internal ultrasonic stresses that are at a maximum at a node in the material to dissipate as heat energy. The heat losses from the lossy segment are conducted to the tissue, effectively filling the nodal energy gap in the nodal gap region.

In various embodiments, insert segment **212** comprises a lossy material and thus could potentially continue to generate heat when an ultrasonic instrument comprising an end effector **200** is operated in air or other media and not in contact with tissue. The continually generated heat could increase the localized temperature in nodal gap **213** of end effector **200**. The temperature rise could be mitigated by heat transfer to neighboring regions of end effector **200**. Accordingly, to mitigate the rise in temperature, in various embodiments insert segment **212** may be formed with lossy material having a cross-sectional area that is less than the cross-sectional area of distal end segment **210** and proximal end segment **208**. Reducing the amount of material (i.e., decreasing the cross-sectional area of end effector **200**) in nodal gap **213** decreases the specific acoustic impedance value and therefore narrows and simultaneously fills the nodal gap **213**. In various embodiments, insert segment **212** comprises a material that is lossy and has a reduced cross sectional area. In various embodiments, the reduction in the cross-sectional area of insert segment **212** is due to internal bores or cavities formed in end effector **200** (see FIGS. 26A-C). In various embodiments, insert segment **212** comprises a coating of a lossy material localized in a portion or region on end effector **200**. In various embodiments, insert segment **212** comprises a coating of a high friction material localized in a portion or region on end effector **200**. A high friction material has a coefficient of friction greater than the coefficient of friction of the material comprising the main portion of end effector **200**.

The magnitude of the narrowing of nodal gap **213** is directly dependant on the relative values of the specific acoustic impedance values of insert segment **212** and of distal end segment **210** and proximal end segment **208**. The relative steepness of the slope of the displacement-distance curve in the vicinity of node **202** can be determined by the ratio of the specific acoustic impedance value of distal end segment **210** to the specific acoustic impedance value of insert segment **212**. To substantially narrow nodal gap **213** by employing materials having different characteristic acoustic impedance values, it may require that the materials have characteristic acoustic impedance values that are substantially different.

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This may require an end effector formed mostly of materials comprising a relatively high characteristic acoustic impedance value.

FIG. 8A is a side view of one embodiment of a single-element end effector **220** comprising insert segments **232**, **234** and **236**. In various embodiments, insert segments **232**, **234** and **236** may be located between proximal end segment **228** and distal end segment **230** at or near node **222**. Proximal end segment **228** and distal end segment **230** collectively comprise the main portion of end effector **220**. Insert segment **232** is formed of a material having a higher characteristic acoustic impedance value than the material forming the main portion of end effector **220** and is located between two additional insert segments **234** and **236** formed of a material having a lower characteristic acoustic impedance value than the material forming the main portion of end effector **220**. The material forming insert segment **232** comprises self-heating properties due mainly to its higher characteristic impedance value. Therefore, positioning insert segment **232** with self heating properties in an intermediate position at or near the node **222** may effectively minimize or substantially eliminate the nodal gap. In this context, the intermediate insert segment **232** having the greatest characteristic acoustic impedance value functions in a manner similar to an acoustically lossy insert segment as described above.

End effector **220** comprises a proximal end **224** and a distal end **226** and extends along a longitudinal axis **221**. Intermediate insert segment **232** is located between proximal insert segment **234** and distal insert segment **236** along longitudinal axis **221**. Proximal insert segment **234**, intermediate insert segment **232** and the distal insert segment **236** are located between proximal end segment **228** and distal end segment **230** along longitudinal axis **221**. Distal end segment **230** comprises a first acoustic impedance material, distal insert segment **236** comprises a second acoustic impedance material, intermediate insert segment **232** comprises a third acoustic impedance material, proximal insert segment **234** comprises a fourth acoustic impedance material, and proximal end segment **228** comprises a fifth acoustic impedance material.

In one embodiment, the second acoustic impedance material (of distal insert segment **236**) and the fourth acoustic impedance material (of proximal insert segment **234**) are the same material. In one embodiment, the first acoustic impedance material (of distal end segment **230**) and the fifth acoustic impedance material (of proximal end segment **228**) are the same material. In one embodiment, the first acoustic impedance material (of distal end segment **230**), the third acoustic impedance material (of intermediate insert segment **232**) and the fifth acoustic impedance material (of proximal end segment **228**) are the same material. In one embodiment, the first acoustic impedance material, the third acoustic impedance material and the fifth acoustic impedance material each have greater characteristic acoustic impedance values than the second acoustic impedance material and the fourth acoustic impedance material. In one embodiment, all five acoustic impedance materials have different specific acoustic impedance values.

In one embodiment, intermediate insert segment **232** may be located at or near node **222** and positioned within the nodal gap. In another embodiment, intermediate insert segment **232** may be located within the nodal gap but offset from node **222** (not shown). In yet another embodiment, the length of insert segment **232** along longitudinal axis **221** may correspond to the length of the nodal gap (not shown). In still another embodiment, intermediate insert segment **232** may be offset from node **222** and completely or partially outside the nodal

gap (not shown). In yet another embodiment, proximal insert segment 234, intermediate insert segment 232 and distal insert segment 236 may be located within the nodal gap. In still another embodiment, proximal insert segment 234, intermediate insert segment 232 and distal insert segment 236 may be located partially or completely outside the nodal gap.

FIG. 8B is a side view of one embodiment of a single-element end effector 260 comprising a proximal end 264 and a distal end 266 and extending along a longitudinal axis 261. Intermediate insert segment 272 is located between proximal insert segment 274 and distal insert segment 276 along longitudinal axis 261. Proximal insert segment 274, intermediate insert segment 272 and the distal insert segment 276 are located between proximal end segment 268 and distal end segment 270 along longitudinal axis 261. Distal end segment 270 comprises a first acoustic impedance material, distal insert segment 276 comprises a second acoustic impedance material, intermediate insert segment 272 comprises a third acoustic impedance material, proximal insert segment 274 comprises a fourth acoustic impedance material, and proximal end segment 268 comprises a fifth acoustic impedance material.

In various embodiments, the second acoustic impedance material (or distal insert segment 276) and the fourth acoustic impedance material (of proximal insert segment 274) are different materials.

FIG. 8C is a side view of one embodiment of a single-element end effector 280 comprising a proximal end 284 and a distal end 286 and extending along a longitudinal axis 281. Intermediate insert segment 292 is located between proximal insert segment 294 and distal insert segment 296 along longitudinal axis 281. Proximal insert segment 294, intermediate insert segment 292 and the distal insert segment 296 are located between proximal end segment 288 and distal end segment 290 along longitudinal axis 281. Distal end segment 290 comprises a first acoustic impedance material, distal insert segment 296 comprises a second acoustic impedance material, intermediate insert segment 292 comprises a third acoustic impedance material, proximal insert segment 294 comprises a fourth acoustic impedance material, and proximal end segment 288 comprises a fifth acoustic impedance material.

In various embodiments, the first acoustic impedance material (of the distal end segment 290) and the fifth acoustic impedance material (of proximal end segment 288) are different materials.

FIG. 9 is a side view of one embodiment of a single element end effector 240 comprising insert segments 252, 254 and 256. End effector 240 comprises proximal end 244 and distal end 246 and extends along longitudinal axis 241. Intermediate insert segment 252 is located between proximal insert segment 254 and distal insert segment 256 along longitudinal axis 241. Proximal insert segment 254, intermediate insert segment 252 and distal insert segment 256 are located between proximal end segment 248 and distal end segment 250 along longitudinal axis 241. Distal end segment 250 comprises a first acoustic impedance material, distal insert segment 256 comprises a second acoustic impedance material, intermediate insert segment 252 comprises a third acoustic impedance material, proximal insert segment 254 comprises a fourth acoustic impedance material, and proximal end segment 248 comprises a fifth acoustic impedance material.

In various embodiments, the third acoustic impedance material (of intermediate insert segment 252) may have a greater acoustic impedance value than the first acoustic impedance material (of distal end segment 250) and the fifth

acoustic impedance material (of proximal end segment 248). The second acoustic impedance material (of distal insert segment 256) and the fourth acoustic impedance material (of proximal insert segment 254) may have lower acoustic impedance values than the first acoustic impedance material and the fifth acoustic impedance material.

In one embodiment, intermediate insert segment 252 may be located at or near node 242 and positioned within the nodal gap. In another embodiment, intermediate insert segment 252 may be located within the nodal gap but offset from node 242 (not shown). In yet another embodiment, the length of insert segment 252 along longitudinal axis 241 may correspond to the length of the nodal gap (not shown). In still another embodiment, intermediate insert segment 252 may be offset from node 242 and completely or partially outside the nodal gap (not shown). In yet another embodiment, proximal insert segment 254, intermediate insert segment 252 and distal insert segment 256 may be located within the nodal gap. In still another embodiment, proximal insert segment 254, intermediate insert segment 252 and distal insert segment 256 may be located partially or completely outside the nodal gap.

The insert segments described in conjunction with FIGS. 7-9 have been generally described in terms of segments comprising materials having various acoustic impedance values and acoustically lossy materials. However, the insert segments described above encompass regions of the single-element end effectors having coatings of materials having various acoustic impedance values, coatings of acoustically lossy materials and coatings of high friction materials. Moreover, the insert segments having different acoustic impedance values can be formed by cold working various regions of single-element end effectors comprising single materials, for example. The present invention is not limited in this context.

The characteristic acoustic impedances of three common metals in surgical instruments are substantially different.

Stainless Steel (SS): 40×10^6 rayls

Titanium (TI): 22×10^6 rayls

Aluminum (AL): 14×10^6 rayls

TABLE 1 presents the results of a mathematical model based on a simple end effector design using the materials listed above and various configurations for bridging and/or filling the nodal gap. The end effectors comprise a main portion or first portion comprising a proximal end segment and a distal end segment, and further comprise a second portion comprising an insert segment. The length and position of the insert segment may be selected so that the insert segment is located at the node and the slopes of the displacement-distance curves intersect at a predetermined displacement value as illustrated in FIGS. 10-12. Lengths are reported in inches (mm) and the cross-sectional areas of the insert segments are reported as a percentage of the cross-sectional areas of the main portions of the end effectors.

TABLE 1

Nodal Gap and Active Length for Bridged/Filled End Effectors.				
Material Configuration	Insert Segment Area	Nodal Gap	Standard Active Length	Potential Active Length
SS	—	0.601 (15.3)	0.600 (15.2)	2.401 (61.0)
SS-AL-SS	100%	0.221 (5.61)	0.597 (15.2)	2.020 (51.3)
SS-AL-SS	50%	0.134 (3.40)	0.600 (15.2)	1.934 (49.1)
TI	—	0.579 (14.7)	0.578 (14.7)	2.313 (58.8)
TI-AL-TI	100%	0.411 (10.4)	0.579 (14.7)	1.934 (49.1)
TI-AL-TI	50%	0.209 (5.31)	0.576 (14.6)	1.939 (49.3)

TABLE 1-continued

Nodal Gap and Active Length for Bridged/Filled End Effectors.				
Material Configuration	Insert Segment Area	Nodal Gap	Standard Active Length	Potential Active Length
TI-TI-TI	50%	0.319 (8.10)	0.583 (14.8)	2.074 (52.7)
AL	—	0.592 (15.0)	0.591 (15.0)	2.365 (60.1)
AL-AL-AL	50%	0.329 (8.28)	0.588 (14.9)	2.086 (53.0)

The most substantial reduction in the nodal gap is seen with the stainless steel end effector comprising aluminum inserts. The stainless steel end effector with no insert has a nodal gap of 0.601 inches measured between the 50% ultrasonic displacement amplitude points. The stainless steel end effector comprising an aluminum insert segment having a cross-sectional area matching the cross-sectional area of the stainless steel portion has a nodal gap narrowed to 0.221 inches measured between the 50% ultrasonic displacement amplitude points. The stainless steel end effector comprising an aluminum insert segment having a cross-sectional area half the cross-sectional area of the stainless steel portion has a nodal gap narrowed to 0.134 inches measured between the 50% ultrasonic displacement amplitude points. This is a 78 percent reduction in the length of the nodal gap.

FIGS. 10-12 are graphs of rectified ultrasonic displacement as a function of length/distance (displacement-distance curves) of various embodiments of stainless steel end effectors similar to those previously described. FIG. 10 is a graph of rectified ultrasonic displacement as a function of length/distance for an end effector formed entirely of stainless steel. Standard active length is measured from distal end of the end effector (where displacement is maximized at point) to the 50% ultrasonic displacement point distal to node. Nodal gap extends between the 50% ultrasonic displacement points and 313 on either side of node. Potential active length extends from distal end to the 50% ultrasonic displacement point distal to node.

FIG. 11 is a graph of rectified ultrasonic displacement as a function of length/distance for a stainless steel end effector comprising an aluminum insert segment having a cross-sectional area matching the cross-sectional area of the stainless steel portion. Standard active length is measured from distal end of the end effector to the 50% ultrasonic displacement point distal to node. Nodal gap extends between the 50% ultrasonic displacement points and 333 on either side of node. Potential active length extends from the distal end to the 50% ultrasonic displacement point distal to node. Comparing nodal gap in FIG. 10 and nodal gap in FIG. 11, it may be observed that the addition of the aluminum insert segment to the stainless steel end effector may substantially narrow the nodal gap.

FIG. 12 is a graph of rectified ultrasonic displacement as a function of length/distance for a stainless steel end effector comprising an aluminum insert segment having a cross-sectional area half the cross-sectional area of the stainless steel portion. Standard active length is measured from distal end of the end effector to the 50% ultrasonic displacement point distal to node. Nodal gap extends between the 50% ultrasonic displacement points and 353 on either side of node. Potential active length extends from distal end to the 50% ultrasonic displacement point distal to node. Comparing nodal gap in FIG. 10, nodal gap in FIG. 11, and nodal gap

in FIG. 12, it may be observed that the addition of the aluminum insert segment to the stainless steel end effector, where the cross-sectional area of the aluminum insert segment is half of the cross-sectional area of the stainless steel main portion of the end effector, may further substantially narrow the nodal gap.

Those of ordinary skill in the art will recognize that the particular configuration of an end effector (i.e., the dimensions, shape, and exact materials of construction) is determined, in part, by the particular characteristics of the ultrasonic instrument in which the end effector is to be used. However, the end effectors described herein may include, but are not limited to, ultrasonic surgical blade designs such as those described in conjunction with reference to FIGS. 1-4, or any other known surgical implement suitable for use in an ultrasonic instrument.

The end effectors described herein may be manufactured using any known methods of machining or other suitable fabrication methods. For example, the TI-TI-TI or AL-AL-AL end effectors in Table 1 can readily be manufactured using standard lathe techniques and/or electrical discharge machining (EDM) techniques. Those of ordinary skill in the art will appreciate the details regarding the particular machining techniques employed, for example, the formation of recast layers during EDM that typically require buffing to prevent the metal from embrittling. In addition, end effectors comprising insert segments of dissimilar materials compared to the material of the main portion (e.g., the SS-AL-SS and TI-AL-TI configurations in Table 1) may be manufactured by any suitable methods, such as, for example, laser welding.

Those skilled in the art will also recognize that the shape and configuration of a reduced-area segment will be governed, in part, by the particular characteristics of the end effector and the ultrasonic system employed. It is also recognized that the term "insert segment" has been used herein to describe, among other things, a portion of an end effector that has a reduced cross-sectional area with respect to the main portion of the end effector. For example, "insert segment" may refer to a region of an end effector comprising an internal cavity or bore. The term "insert segment" has also been used herein to describe regions or portions of end effectors comprising coatings. The term "insert segment" is intended to describe these regions or portions of an end effector in a general manner and is not limiting with regard to the method by which the region or portion is manufactured.

Various embodiments have been described for bridging, filling or otherwise eliminating the nodal gap (e.g., narrowing the length of the nodal gap or filling the nodal energy gap with heat) by manipulating the materials and/or geometry of an end effector. Additional embodiments relate to filling the nodal energy gap with heat generated from structures interacting with an end effector. In these embodiments, the end effector may be an ultrasonic surgical blade that conducts heat generated due to frictional interaction with insert segments located on clamp arms and/or pads located on additional components of ultrasonic instruments. The insert segments and/or pads are positioned such that the frictionally-generated heat is conducted into the nodal gap region of the ultrasonic blade, effectively filling the nodal energy gap.

FIGS. 13-18 illustrate various embodiments of an ultrasonic surgical instrument. FIG. 13 is a partial side view of one embodiment of ultrasonic surgical instrument in a conventional configuration without a tissue pad insert segment. Ultrasonic surgical instrument comprises outer tube. Ultrasonic surgical blade extends along longitudinal axis coupled to the transducer, and has body having proximal end and distal end. Distal end is move-

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able relative to longitudinal axis **422** by the vibrations produced by the transducer. Ultrasonic surgical instrument **400** further comprises non-vibrating clamp arm assembly **410** having proximal end **412** and distal end **414**. Clamp arm assembly **410** further comprises tissue pad **416**. Ultrasonic surgical blade **402** is positioned such that a length equal to approximately one-quarter of a wavelength ($\lambda/4$) of the ultrasonic vibrational wave is exposed corresponding to the active length of blade **402**. Clamp arm **410** pivots near or at node **420**. Clamp arm **410** is pivotally moveable from an open position to a closed position.

FIG. **14** is a partial side view of one embodiment of ultrasonic surgical instrument **450** having an insert segment **468** positioned in the tissue pad of clamp arm assembly **460**. The ultrasonic surgical instrument **450** comprises an outer tube **472**. Ultrasonic surgical instrument **450** is coupled to transducer **14** (FIG. **1**) configured to produce vibrations along longitudinal axis **476** at a predetermined frequency. Ultrasonic blade **452** extends along longitudinal axis **476** coupled to transducer **14**, and has body **454** having proximal end **456** and distal end **458**. Distal end **458** is moveable along longitudinal axis **476** by the vibrations produced by the transducer. Ultrasonic surgical instrument **450** further comprises non-vibrating clamp arm assembly **460** having proximal end **462** and distal end **464**. Clamp arm assembly **460** further comprises proximal tissue pad segment **466**, distal tissue pad segment **470**, and tissue pad insert segment **468** positioned between proximal tissue pad segment **466** and distal tissue pad segment **470**. Clamp arm assembly **460** is pivotally moveable from an open position as indicated in FIGS. **13-17** to a closed position as indicated in FIG. **18**. Clamp arm assembly **460** pivots along arc **480** (FIGS. **17-18**) such that when in a closed position, insert segment **468** may be positioned at a location corresponding to node **474**.

FIG. **15** is a partial side view of one embodiment of ultrasonic surgical instrument **450** having raised insert segment **468** positioned in the tissue pad of clamp arm assembly **460**. Raised tissue pad insert segment **468** results in increased frictional interference when clamp arm assembly **460** is in a closed position as indicated in FIG. **18**. The increased frictional interference results in increased heat generation when clamp arm assembly **460** is in a closed position.

FIG. **16** is a partial side view of one embodiment of ultrasonic surgical instrument **450** having insert segment **468** positioned in the tissue pad of clamp arm assembly **460**. Tissue pad insert segment **468** is positioned in the tissue pad such that when clamp arm assembly **460** is in a closed position (FIG. **18**), the insert segment is offset a predetermined distance from node **474**.

The various embodiments of ultrasonic surgical blade **452** illustrated in FIGS. **14-18** may have an exposed length ranging from approximately one quarter of a wavelength ($\lambda/4$) of the ultrasonic vibrational wave to approximately one full wavelength (λ) of the ultrasonic vibrational wave. In various embodiments, the length of ultrasonic surgical blade **452** is approximately three quarters of a wavelength ($3\lambda/4$) of the ultrasonic vibrational wave. For example, the length of a curved titanium blade operating at a frequency of 55.5 kHz is approximately three quarters of a wavelength ($3\lambda/4$) of the ultrasonic vibrational wave or approximately 49 mm. Those of ordinary skill in the art will recognize that the location of node **474** (and consequently the nodal gap) will determine the positioning and location of the various components comprising ultrasonic surgical instrument **450**.

Those of ordinary skill in the art will recognize that tissue pad insert segment **468** may be dimensioned and positioned in the tissue pad of clamp arm assembly **460** in order to achieve

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the desired frictional heating effects. For example, in various embodiments, tissue pad insert segment **468** may be raised relative to the nominal height of the tissue pad (comprising proximal tissue pad segment **466** and distal tissue pad segment **470**) and may be offset from node **474** when clamp arm assembly **460** is in a closed position. In various embodiments, tissue pad insert segment **468** may be flush with the top surface of the tissue pad and centered on node **474**. In other embodiments, tissue pad insert segment **468** may be raised relative to the nominal height of the tissue pad and centered on node **474**. In still other embodiments, tissue pad insert segment **468** may be flush with the top surface of the tissue pad and may be offset from node **474**. Tissue pad insert segment **468** can be dimensioned (i.e., have length, width and thickness) in order to achieve desired fractional heating effects. The flexibility in the positioning and dimensioning of tissue pad insert segment **468** allows the profile of the additional heat frictionally-generated along blade **452** to be designed for a given application.

Tissue pad insert segment **468** can be manufactured from any material suitable for frictionally-generating heat when forced against ultrasonic surgical blade **452**. Exemplary materials for tissue pad insert segment **468** include polymeric materials with high melting temperatures and high effective coefficients of friction. Polyimide is one such exemplary material. Furthermore, tissue pad insert segment **468** may be a raised region of the tissue pad where insert segment **468**, proximal tissue pad segment **466** and distal tissue pad segment **470** are all the same material and manufactured as one continuous component in a single unit of construction.

FIG. **19** is a partial side view of one embodiment of multiple-element end effector **600** comprising clamp arm assembly **602** and surgical blade **604**. Clamp arm assembly **602** is shown in an open position and comprises clamp arm **603**, proximal tissue pad segment **606**, tissue pad insert segment **608** and distal tissue pad segment **610**. Insert segment **608** may be positioned between proximal tissue pad segment **606** and distal tissue pad segment **610** on clamp arm **603** at a location that corresponds to nodal gap region **614** of blade **604** when clamp arm assembly **602** is in a closed position. In one embodiment, insert segment **608** may be located at or near node **612** and positioned within nodal gap **614** when clamp arm assembly **602** is in a closed position. In another embodiment, insert segment **608** may be located within nodal gap **614** but offset from node **612** (not shown). In yet another embodiment, the length of insert segment **608** along clamp arm **603** may correspond to the length of nodal gap **614** (not shown). In still another embodiment, insert segment **608** may be offset from node **612** and completely or partially outside nodal gap **614** (not shown). FIG. **20** is a perspective view of one embodiment of multiple-element end effector **600** of FIG. **19**.

FIG. **21** is a partial side view of one embodiment of multiple-element end effector **650** comprising clamp arm assembly **652** and surgical blade **654**. Clamp arm assembly **652** is shown in an open position and comprises clamp arm **653**, proximal tissue pad segment **656**, tissue pad insert segment **658** and distal tissue pad segment **660**. Clamp arm assembly **652** further comprises biasing means **665**. Biasing means **665** comprises a mechanism that provides additional force that forces insert segment **658** against blade **654** with greater force than the surrounding tissue pad (i.e., biasing means **665** force insert segment **658** against blade **654** with greater force than is exerted against blade **654** by proximal tissue pad segment **656** and distal tissue pad segment **660** when clamp arm assembly **652** is in a closed position). Biasing means **665** may

comprise a leaf spring or other mechanism that is capable of providing increased force to blade 654 through insert segment 658.

Insert segment 658 may be positioned between proximal tissue pad segment 656 and distal tissue pad segment 660 on clamp arm 653 at a location that corresponds to a nodal gap region of blade 654 when clamp arm assembly 652 is in a closed position. In one embodiment, insert segment 658 may be located at or near node 662 and positioned within the nodal gap when clamp arm assembly 652 is in a closed position. In another embodiment, insert segment 658 may be located within the nodal gap but offset from node 662 (not shown). In yet another embodiment, the length of insert segment 658 along clamp arm 653 may correspond to the length of the nodal gap (not shown). In still another embodiment, insert segment 658 may be offset from node 662 and completely or partially outside the nodal gap (not shown).

FIGS. 13-21 illustrate various embodiments comprising blades and clamp arm assemblies comprising proximal tissue pad segments, distal tissue pad segments and tissue pad insert segments. The pivotal movement of the clamp arm assemblies with respect to the blades may be affected by the provision of a pair of pivot points on the clamp arm portion of the clamp arm assembly that interfaces with an ultrasonic surgical instrument via weld pin fastening or other fastening means (not shown). The tissue pad segments may be attached to the clamp arm by mechanical means including, for example, rivets, glues, adhesives, epoxies, press fitting or any other fastening means known in the art. Furthermore, the tissue pad segments may be removably attached to the clamp arm by any known means.

In various embodiments, the clamp arm may comprise a T-shaped slot for accepting a T-shaped flange of a proximal tissue pad segment, a distal tissue pad segment and a tissue pad insert segment. In various embodiments, a single unitary tissue pad assembly may comprise the proximal tissue pad segment, the distal tissue pad segment and the tissue pad insert segment, and further comprise a T-shaped flange for reception in a T-shaped slot in the clamp arm assembly. Additional configurations including dove tailed-shaped slots and wedge-shaped flanges are contemplated. As would be appreciated by those skilled in the art, flanges and corresponding slots have alternative shapes and sizes to removably secure the tissue pad segments to the clamp arm.

A method for replacing the proximal tissue pad segment, the distal tissue pad segment and/or the tissue pad insert segment include one or more of the steps of: a) disengaging the clamp arm assembly from the ultrasonic surgical instrument; b) removing at least one of the tissue pad segments from the clamp arm; c) inserting at least one new or reconditioned tissue pad segment into the clamp arm; and d) engaging the clamp arm assembly with the ultrasonic surgical instrument. In this removal and replacement process, the new or reconditioned proximal tissue pad segment, distal tissue pad segment and tissue pad insert segment may be multiple separate segments or of unitary construction.

Another method for replacing the proximal tissue pad segment, the distal tissue pad segment and/or the tissue pad insert segment include one or more of the steps of: a) opening flanges on the clamp arm; b) removing at least one of the tissue pad segments from the clamp arm; c) inserting at least one new or reconditioned tissue pad segment into the clamp arm; and d) closing flanges on the clamp arm. In this removal and replacement process, the new or reconditioned proximal tissue pad segment, distal tissue pad segment and tissue pad insert segment may be multiple separate segments or of unitary construction.

FIGS. 22-25 illustrate various embodiments of an ultrasonic surgical instrument comprising a pad for generating frictional heat when engaged with an operating ultrasonic surgical blade. FIG. 22A is a partial side view of one embodiment of ultrasonic surgical instrument 500 in an open position and inactive and having pad 522 positioned toward distal end 528 of extension member 520. FIG. 22B is an end view of one embodiment of the ultrasonic surgical instrument of FIG. 22A. Pad 522 is disposed adjacent to blade body 504. Pad 522 is positioned on extension member 520 toward distal end 528 and located between blade body 504 and distal end 528 of extension member 520. Ultrasonic surgical instrument 500 comprises outer tube 518. Ultrasonic surgical blade 502 extends along longitudinal axis 524 coupled to transducer 14 (FIG. 1), and has body 504 having proximal end 506 and distal end 508. Distal end 508 is moveable along longitudinal axis 524 by the vibrations produced by transducer 14. Ultrasonic surgical instrument 500 further comprises non-vibrating clamp arm assembly 510 having proximal end 512 and distal end 514. Clamp arm assembly 510 further comprises tissue pad 516.

Ultrasonic surgical blade 502 is positioned such that a length equal to approximately three-quarters ($3\lambda/4$) of a wavelength of the ultrasonic vibrational wave is exposed. Clamp arm assembly 510 is pivotally moveable from an open position to a closed position. Clamp arm assembly 510 may pivot along an arc in a manner analogous to clamp arm 460 discussed in conjunction with FIGS. 17 and 18. In various embodiments, extension member 520 may be an extension of outer tube 518 (i.e., an outer tube member). Extension member 520 may be curved in a manner similar to the curvature of outer tube 518 perpendicular to longitudinal axis 524 (FIGS. 22B, 23B and 24B). The curvature of extension member 520 may impart substantially greater flexural stiffness to extension member 520 compared to a flat construction. The increased flexural stiffness of extension member 520 is advantageous because it resists deflection of extension member 520 when blade 502 engages pad 522.

In other embodiments, extension member 520 may be a component separate from outer tube 518. For example, extension member 520 may be a protective sheath comprising proximal end 526 and distal end 528 and disposed adjacent to blade body 504. Pad 522 may be positioned on protective sheath 520 toward distal end 528 and located between body 504 and distal end 528 of protective sheath 520. In various embodiments, protective sheath 520 may be fixedly attached to ultrasonic surgical instrument 500. In other embodiments, protective sheath 520 may be slideably engaged with ultrasonic surgical instrument 500. In various embodiments, protective sheath 520 may be deployable by advancing protective sheath 520 along longitudinal axis 524 toward distal end 508 of blade 502. Protective sheath 520 may be retractable toward a proximal end along longitudinal axis 524.

FIG. 23A is a partial side view of one embodiment of ultrasonic surgical instrument 500 in a closed position and activated, where pad 522 is engaged with blade body 504 at interface 530. FIG. 23B is an end view of one embodiment of the ultrasonic surgical instrument of FIG. 23A. In the closed position, clamp arm 510 engages body 504 of blade 502 on bottom surface 528. A biasing force provided by clamp arm assembly 510 causes blade 502 to deflect toward extension member 520. Blade 502 deflects and contacts pad 522 at top surface 526 of blade body 504. Pad 522 and blade body 504 engage at interface 530. The frictional interaction between pad 522 and activated blade body 504 at interface 530 generates heat that conducts into blade 502. The conducted heat may produce cutting and/or coagulation temperatures in the

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region of blade **502** engaged with pad **522**. If pad **522** is positioned such that interface **530** is located at or near a node (not shown), then the frictionally-generated heat will fill the nodal energy gap, effectively extending the active length of blade **502** from approximately one-quarter of a vibrational wavelength ($\lambda/4$) to approximately three-quarters of a vibrational wavelength ($3\lambda/4$) (e.g., approximately 49 mm for a curved titanium blade operating at 55.5 kHz).

FIG. **24A** is a partial side view of one embodiment of ultrasonic surgical instrument **500** in an open position and activated, where pad **522** is not engaged with blade body **504** and no heat is frictionally-generated by pad **522**. FIG. **24B** is an end view of one embodiment of the ultrasonic surgical instrument of FIG. **24A**. This configuration may be a back-cutting mode, for example, where the standard active length (one quarter of a vibrational wavelength ($\lambda/4$)) is available for back-cutting and/or coagulation where tissue is not forced against blade body **504** by clamp arm assembly **510**.

FIG. **25A** is a partial side view of one embodiment of ultrasonic surgical instrument **500** in an open position and inactive, where pad **522** is positioned on extension member **520** located at node **532**. In a closed position (not shown), pad **522** will engage blade body **504** in the nodal gap and centered on node **532**. FIG. **25B** is a partial side view of one embodiment of ultrasonic surgical instrument **500** in an open position and inactive where pad **522** is positioned on extension member **520** offset distally from node **532**. FIG. **25C** is a partial side view of one embodiment of ultrasonic surgical instrument **500** in an open position and inactive where pad **522** is positioned on extension member **520** offset proximally from node **532**. FIG. **25D** is a partial side view of one embodiment of ultrasonic surgical instrument **500** in an open position and inactive where pad **522** is positioned on extension member **520** spanning node **532** and having a different length than pad **522** as illustrated in the embodiments of FIGS. **25A-C**. Those of ordinary skill will recognize that the length, width, thickness and offset of pad **522** relative to node **532** can be varied to achieve predetermined effects. For example, the flexibility in the positioning and dimensioning of pad **522** allows the profile of the additional heat frictionally-generated along blade **502** to be designed for a given application.

Pad **522** can be manufactured from any known material suitable for frictionally-generating heat when forced against ultrasonic surgical blade **502**. Exemplary materials for pad **522** include polymeric materials with high melting temperatures and high effective coefficients of friction. Polyimide is one such exemplary material. Furthermore, pad **522** may be a raised region of extension member **520**. In various embodiments, extension member **520** and pad **522** may be manufactured as a continuous component of the same material in a single unit of construction.

Additional advantages of pad **522** include that pad **522** provides mechanical support to ultrasonic surgical blade **502** having increases exposed length. In this regard, pad **522** functions in a dual role; generating heat to fill the nodal energy gap and supporting the increased mechanical load on deflected blade **502** when engaged with activated blade body **504** when clamp arm assembly **510** is in a closed position (see FIGS. **23A** and **23B**).

FIGS. **26A-E** illustrate various embodiments of single-element end effectors. FIGS. **26A-C** are cross-sectional side views of single-element end effector **550** comprising internal cavity **570** positioned in region **560**. FIGS. **26D-E** are cross-sectional end views of single-element end effector **550** comprising internal cavity **570**. Internal cavity **570** effectively reduces the cross-sectional area, and therefore, the specific acoustic impedance value, of end effector **550** in region **560**.

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The specific acoustic impedance value may change abruptly (FIG. **26A**) or gradually (FIG. **26B-C**) along the length of end effector **550**. The present invention is not limited to any particular geometry in the context of internal cavity **570** as illustrated in FIGS. **26A-E**, showing internal cavity **570** comprising different non-limiting geometries. In various embodiments, end effector **550** may comprise a single unit of construction comprising a single material having internal cavity **570** formed therein. In various embodiments, end effector **550** may comprise a plurality of discontinuous internal cavities **570** (not shown). In various embodiments, end effector **550** may comprise one or more holes along an axis of end effector **550** that are open to an external surface of end effector **550** and that create reductions in the cross sectional area of end effector **550**.

In various embodiments, an end effector may comprise a single unit of solid construction comprising a single material and having no cavities, where the specific acoustic impedance of the end effector changes along its length, either gradually or abruptly. In such embodiments, the desired specific acoustic impedance profile along the length of the end effector can be formed by cold working the end effector.

In various embodiments, the methods and techniques for bridging and filling the nodal gap are combined in ultrasonic surgical instruments. For example, in various embodiments an ultrasonic surgical instrument may have both a tissue pad insert segment positioned on a clamp arm assembly and a pad positioned on an extension member. In other embodiments, an ultrasonic surgical instrument may have a tissue pad insert segment on a clamp arm assembly and an end effector having an insert segment having a relatively low specific acoustic impedance value and/or comprising a lossy material or a high friction material (or coatings of such materials on the end effector). In still other embodiments, an ultrasonic surgical instrument may have a pad positioned on an extension member and an end effector having an insert segment having a relatively low specific acoustic impedance value and/or comprising a lossy material or high friction material (or coatings of such materials on the end effector). It is also contemplated that an ultrasonic surgical instrument may have a tissue pad insert segment positioned on a clamp arm assembly, a pad positioned on an extension member, and an end effector having an insert segment having a relatively low specific acoustic impedance value and/or comprising a lossy material or high friction material (or coatings of such materials on the end effector) (FIG. **27**). The present invention is not limited in this context and various combinations and/or modifications to the described configurations for ultrasonic surgical instruments are contemplated.

FIG. **27** is a partial side view of one embodiment of ultrasonic end effector **700** having insert segment **710** positioned in blade **716**, tissue pad insert segment **720** positioned in the tissue pad **724** of clamp arm assembly **726** and pad **730** positioned on extension member **736**.

The devices disclosed herein can be designed to be disposed of after a single use, or they can be designed to be used multiple times. In either case, however, the devices can be reconditioned for reuse after at least one use. Reconditioning can include any combination of the steps of disassembly of the device, followed by cleaning or replacement of particular pieces, and subsequent reassembly. In particular, the device can be disassembled, and any number of the particular pieces or parts of the device can be selectively replaced or removed in any combination. Upon cleaning and/or replacement of particular parts, the device can be reassembled for subsequent use either at a reconditioning facility, or by a surgical team immediately prior to a surgical procedure. Those skilled in the

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art will appreciate that reconditioning of a device can utilize a variety of techniques for disassembly, cleaning/replace-ment, and reassembly. Use of such techniques, and the result- ing reconditioned device, are all within the scope of the present application.

Preferably, the various embodiments described herein will be processed before surgery. First, a new or used instrument is obtained and if necessary cleaned. The instrument can then be sterilized. In one sterilization technique, the instrument is placed in a closed and sealed container, such as a plastic or TYVEK® bag. The container and instrument are then placed in a field of radiation that can penetrate the container, such as gamma radiation, x-rays, or high-energy electrons. The radiation kills bacteria on the instrument and in the container. The sterilized instrument can then be stored in the sterile container. The sealed container keeps the instrument sterile until it is opened in the medical facility.

It is preferred that the device is sterilized. This can be done by any number of ways known to those skilled in the art including beta or gamma radiation, ethylene oxide, steam.

Although various embodiments have been described herein, many modifications and variations to those embodiments may be implemented. For example, different types of end effectors may be employed. Also, where materials are disclosed for certain components, other materials may be used. The foregoing description and following claims are intended to cover all such modification and variations.

Any patent, publication, or other disclosure material, in whole or in part, that is said to be incorporated by reference herein is incorporated herein only to the extent that the incorporated materials does not conflict with existing definitions, statements, or other disclosure material set forth in this disclosure. As such, and to the extent necessary, the disclosure as explicitly set forth herein supersedes any conflicting material incorporated herein by reference. Any material, or portion thereof, that is said to be incorporated by reference herein, but which conflicts with existing definitions, statements, or other disclosure material set forth herein will only be incorporated to the extent that no conflict arises between that incorporated material and the existing disclosure material.

What is claimed is:

1. A surgical instrument, comprising:
 - a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency;
 - an ultrasonic blade extending along the longitudinal axis coupled to the transducer, wherein the ultrasonic blade comprises a body having a proximal end and a distal end, wherein the distal end is movable along the longitudinal axis by the vibrations produced by the transducer; and
 - a non-vibrating clamp arm assembly having a proximal end and a distal end and pivotally positioned adjacent to the body, wherein the clamp arm assembly is pivotally movable from an open position to a closed position, wherein the clamp arm assembly comprises a proximal tissue pad segment, a distal tissue pad segment, and a tissue pad insert segment positioned between the proximal tissue pad segment and the distal tissue pad segment;
 wherein the tissue pad insert segment is raised relative to a nominal height of the proximal tissue pad segment and the distal tissue pad segment.
2. The surgical instrument of claim 1, wherein the tissue pad insert segment is positioned at a location corresponding to a nodal gap region when the clamp arm assembly is in the closed position.

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3. The surgical instrument of claim 1, wherein the tissue pad insert segment is positioned at a location offset from a nodal gap when the clamp arm assembly is in the closed position.

4. The surgical instrument of claim 1, wherein the tissue pad insert segment comprises polyimide.

5. The surgical instrument of claim 1, wherein the proximal tissue pad segment and the distal tissue pad segment comprise polytetrafluoroethylene.

6. A surgical instrument, comprising:
 - a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency;
 - an ultrasonic blade extending along the longitudinal axis coupled to the transducer, wherein the ultrasonic blade comprises a body having a proximal end and a distal end, wherein the distal end is movable along the longitudinal axis by the vibrations produced by the transducer; and
 - a non-vibrating clamp arm assembly having a proximal end and a distal end and pivotally positioned adjacent to the body, wherein the clamp arm assembly is pivotally movable from an open position to a closed position, wherein the clamp arm assembly comprises a proximal tissue pad segment, a distal tissue pad segment, and a tissue pad insert segment positioned between the proximal tissue pad segment and the distal tissue pad segment;
 wherein the clamp arm assembly further comprises biasing means configured to force the tissue pad insert segment against the ultrasonic blade with increased force relative to the proximal tissue pad segment and the distal tissue pad segment when the clamp arm assembly is in the closed position.

7. The surgical instrument of claim 6, wherein the tissue pad insert segment is positioned at a location corresponding to a nodal gap region when the clamp arm assembly is in the closed position.

8. The surgical instrument of claim 6, wherein the tissue pad insert segment is positioned at a location offset from a nodal gap when the clamp arm assembly is in the closed position.

9. The surgical instrument of claim 6, wherein the tissue pad insert segment comprises polyimide.

10. The surgical instrument of claim 6, wherein the proximal tissue pad segment and the distal tissue pad segment comprise polytetrafluoroethylene.

11. A surgical instrument, comprising:
 - a transducer configured to produce vibrations along a longitudinal axis at a predetermined frequency;
 - an ultrasonic blade extending along the longitudinal axis coupled to the transducer, wherein the ultrasonic blade comprises a body having a proximal end and a distal end, wherein the distal end is movable along the longitudinal axis by the vibrations produced by the transducer; and
 - a non-vibrating clamp arm assembly having a proximal end and a distal end and pivotally positioned adjacent to the body, wherein the clamp arm assembly is pivotally movable from an open position to a closed position, wherein the clamp arm assembly comprises a proximal tissue pad segment, a distal tissue pad segment, and a tissue pad insert segment positioned between the proximal tissue pad segment and the distal tissue pad segment;
 wherein the clamp arm assembly further comprises a leaf spring configured to force the tissue pad insert segment against the ultrasonic blade with increased force relative

to the proximal tissue pad segment and the distal tissue pad segment when the clamp arm assembly is in the closed position.

12. The surgical instrument of claim **11**, wherein the tissue pad insert segment is positioned at a location corresponding to a nodal gap region when the clamp arm assembly is in the closed position. 5

13. The surgical instrument of claim **11**, wherein the tissue pad insert segment is positioned at a location offset from a nodal gap when the clamp arm assembly is in the closed position. 10

14. The surgical instrument of claim **11**, wherein the tissue pad insert segment comprises polyimide.

15. The surgical instrument of claim **11**, wherein the proximal tissue pad segment and the distal tissue pad segment 15 comprise polytetrafluoroethylene.

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